Manual
Digital Display WAY-DX and WAY-DXM

Product features:

- Multifunctional unit with several operating modes, e. g. speed or position indicator, counter, flow time indicator, timer, stopwatch or process indicator
- Universal inputs (HTL/RS422) for encoders / sensors with NPN / PNP / NAMUR characteristic
- Bright and high-contrast display with event controlled color variations
- Emulation of a 7-segment display inclusively icons and units
- Intuitive and easy parameterization by plain text and touchscreen
- 5 / 24 V auxiliary output for encoder supply
- Input frequencies up to 1 MHz
- Linearization with 24 interpolation points
- Numerous features, e. g. scaling, filtering, start-up suppression
- 96 x 48 mm norm panel housing and IP65 protection

Available options:

WAY-DX:	Basic unit with HTL inputs (A, B), 3 control inputs
WAY-DXM:	Basic unit with HTL/RS422 inputs (A, /A, B, /B), 3 control inputs

- Option **AC:** Power supply 115 … 230 VAC
- Option **AO:** 16 bit analog output, 4 control outputs, serial RS232 interface
- Option **CO:** 4 control outputs, serial RS232 interface
- Option **RL:** 2 relay outputs

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1. Safety Instructions and Responsibility

1.1. General Safety Instructions

This operation manual is a significant component of the unit and includes important rules and hints about the installation, function and usage. Non-observance can result in damage and/or impairment of the functions to the unit or the machine or even in injury to persons using the equipment!

Please read the following instructions carefully before operating the device and <u>observe all safety and warning instructions!</u> Keep the manual for later use.

A pertinent qualification of the respective staff is a fundamental requirement in order to use this manual. The unit must be installed, connected and put into operation by a qualified electrician.

Liability exclusion: The manufacturer is not liable for personal injury and/or damage to property and for consequential damage, due to incorrect handling, installation and operation. Further claims, due to errors in the operation manual as well as misinterpretations are excluded from liability.

In addition, the manufacturer reserves the right to modify the hardware, software or operation manual at any time and without prior notice. Therefore, there might be minor differences between the unit and the descriptions in operation manual.

The raiser respectively positioner is exclusively responsible for the safety of the system and equipment where the unit will be integrated.

During installation or maintenance all general and also all country- and application-specific safety rules and standards must be observed.

If the device is used in processes, where a failure or faulty operation could damage the system or injure persons, appropriate precautions to avoid such consequences must be taken.

1.2. Use according to the intended purpose

The unit is intended exclusively for use in industrial machines, constructions and systems. Non-conforming usage does not correspond to the provisions and lies within the sole responsibility of the user. The manufacturer is not liable for damages which have arisen through unsuitable and improper use.

Please note that device may only be installed in proper form and used in a technically perfect condition (in accordance to the Technical Specifications). The device is not suitable for operation in explosion-proof areas or areas which are excluded by the EN 61010-1 standard.

1.3.   Installation

The device is only allowed to be installed and operated within the permissible temperature range. Please ensure an adequate ventilation and avoid all direct contact between the device and hot or aggressive gases and liquids.

Before installation or maintenance, the unit must be disconnected from all voltage-sources. Further it must be ensured that no danger can arise by touching the disconnected voltage-sources.

Devices which are supplied by AC-voltages must be connected exclusively by switches, respectively circuit-breakers with the low voltage network. The switch or circuit-breaker must be placed as near as possible to the device and further indicated as separator.

Incoming as well as outgoing wires and wires for extra low voltages (ELV) must be separated from dangerous electrical cables (SELV circuits) by using a double resp. increased isolation.

All selected wires and isolations must be conform to the provided voltage- and temperature-ranges. Further all country- and application-specific standards, which are relevant for structure, form and quality of the wires, must be ensured. Indications about the permissible wire cross-sections for wiring are described in the Technical Specifications.

Before first start-up it must be ensured that all connections and wires are firmly seated and secured in the screw terminals. All (inclusively unused) terminals must be fastened by turning the relevant screws clockwise up to the stop.

Overvoltages at the connections must be limited to values in accordance to the overvoltage category ll.

1.4.   EMC Guidelines

All WayCon devices are designed to provide high protection against electromagnetic interference. Nevertheless, you must minimize the influence of electromagnetic noise to the device and all connected cables.

Therefore, the following measures are mandatory for a successful installation and operation:
- **Use shielded cables for all signal and control input and output lines.**
- **Cables for digital controls (digital I/O, relay outputs) must not exceed a length of 30 m and are allowed for in building operation only.**
- Use shield connection clamps to connect the cable shields properly to earth.
- The wiring of the common ground lines must be star-shaped and common ground must be connected to earth at only one single point.
- The device should be mounted in a metal enclosure with sufficient distance to sources of electromagnetic noise.
- Run signal and control cables apart from power lines and other cables emitting electromagnetic noise.

1.5.   Cleaning, Maintenance and Service Notes

To clean the front of the unit please use only a slightly damp (not wet!), soft cloth. For the rear no cleaning is necessary. For an unscheduled, individual cleaning of the rear the maintenance staff or assembler is self-responsible.

During normal operation, no maintenance is necessary. In case of unexpected problems, failures or malfunctions the device must be shipped for back to the manufacturer for checking, adjustment and reparation (if necessary). Unauthorized opening and repairing can have negative effects or failures to the protection-measures of the unit.

2. Introduction

This series of display unit is suitable for HTL impulse signals and panel mounting. It is very versatile in use, due to the intuitive handling and the extensive range of functions and options.

2.1. Operation mode

All functions are can be configured in the parameter menu.
The device can be set to one of the following operation modes:

- <u>SPEED</u> (only Input A or Input B are used, depending on the parameter setting)
  - Tachometers / speed indicator
  - Measurement of frequency / RMP indicator
  - Monitoring functions for speed and standstill
- <u>PROCESS TIME</u> (only input A is used)
  - Processing time indicator (reciprocal speed)
  - Baking time indicator
  - Flow time indicator
- <u>TIMER</u> (only Input A or Input B are used, depending on the parameter setting)
  - Operation as stopwatch (start- / stop function can be freely parameterized)
  - Counter for operation hours
  - Period measurement
  - Total time measurement
- <u>COUNTER (input A and input B are used)</u>
  - Pulse counter / sum or differential counter
  - Up- or down counter
  - Position indicator
  - Quadrature counter
  - Batch counter / total counter
- <u>VELOCITY</u> (Input A operates as a start input and input B operates as a stop input)
  - Runtime measurement as speed indicator.

2.2. Function diagram
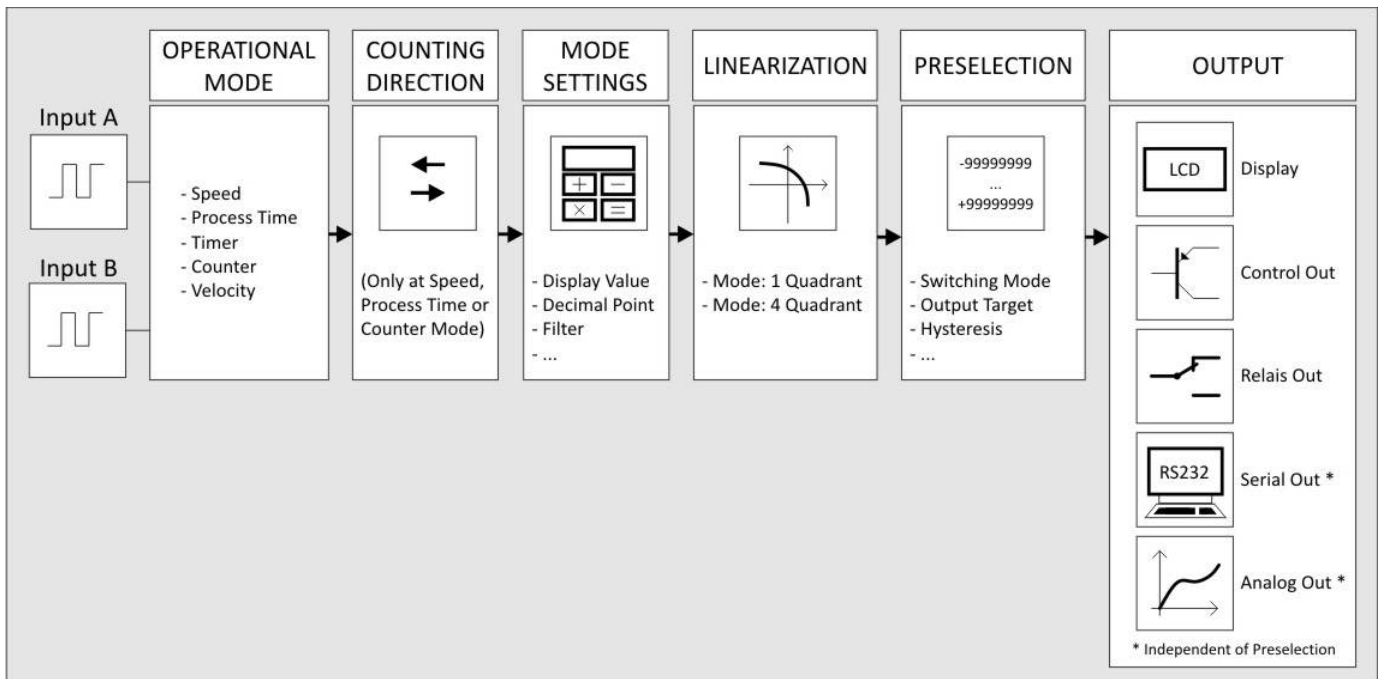
3. Electrical Connections

The terminal screws should be tightened with a slotted screwdriver (blade width 2mm).

WAY-DX

WAY-DXM
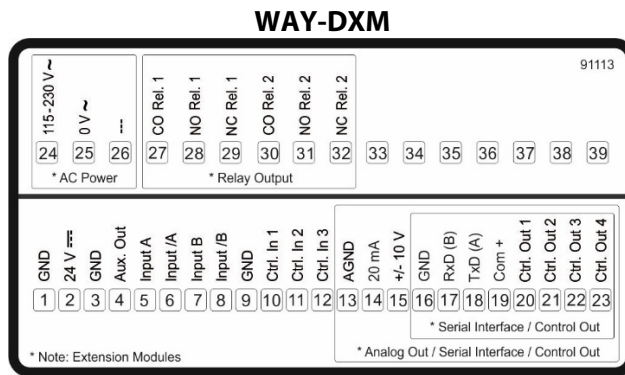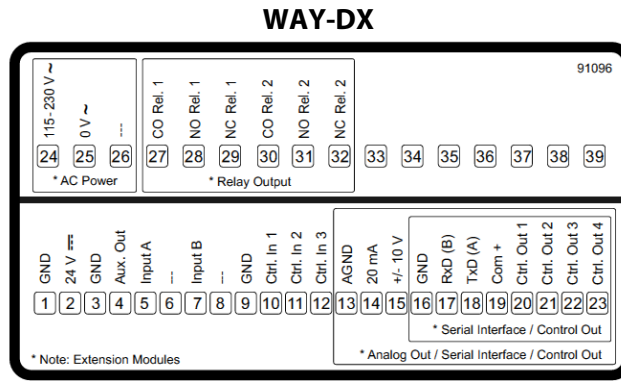
3.1.   DC Power Supply

The unit accepts DC supply from 18 to 30 V at the terminals 1 and 2. The power consumption depends on the level of the supply voltage with approx. 100 mA and the additional current required at the Auxiliary Voltage Output.

All GND terminals are internally interconnected.

3.2.   Auxiliary Voltage Output

Terminal 3 and 4 provide an auxiliary output for supply of sensors and encoders.
The output voltage depends on the power supply.

DC version	AC version
The encoder voltage is approx. 1 V lower than the power supply voltage at terminal 1 and 2 and should be loaded with max. 250 mA.	The encoder voltage is 24 VDC (± 15%) and should be loaded with max. 150 mA up to 45 degrees Celsius. At higher temperature the maximum output current is reduced to 80 mA.

At WAY-DXM devices, the auxiliary voltages output is switchable from 24 VDC to 5 VDC.

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3.3. WAY-DX: Incremental Input A, B

The unit provides two inputs at terminal 5 and 7 for HTL signals.
The characteristics of the incremental input (PNP, NPN, Namur or Tri-State) can be set in the GENERAL MENU.

Wiring of the incremental inputs:

PNP
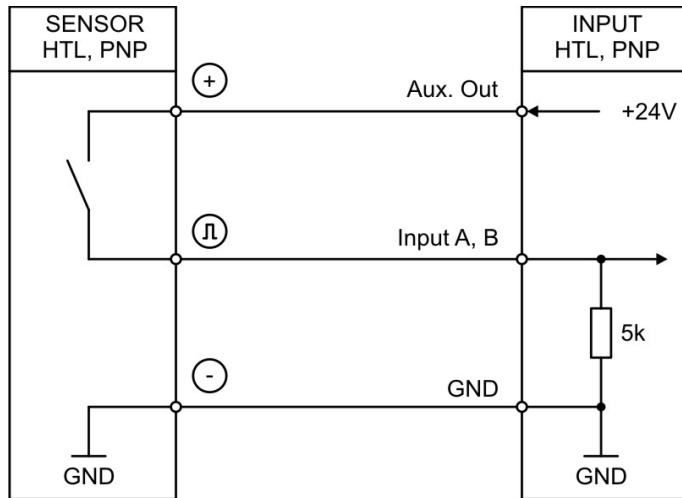
NPN

Namur

Tri-State

Unconnected PNP inputs are always "LOW" and unconnected NPN inputs are always "HIGH".
All inputs are designed to receive impulses from electrical impulse sources.

Notice for mechanical switching contacts:

When exceptionally mechanical contacts are used, please connect an external capacitor between GND (-) and the corresponding input (+). A capacity of 10 µF will reduce the input frequency to 20 Hz and miscounting due to contact bouncing will be eliminated.

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3.4. WAY-DXM: Incremental Input A, /A, B, /B

The unit provides two pulse inputs at terminal 5, 6, 7 and 8 for HTL/RS422 signals.
The characteristics of the incremental input can be set in the GENERAL MENU.

Wiring of the incremental inputs:

RS422
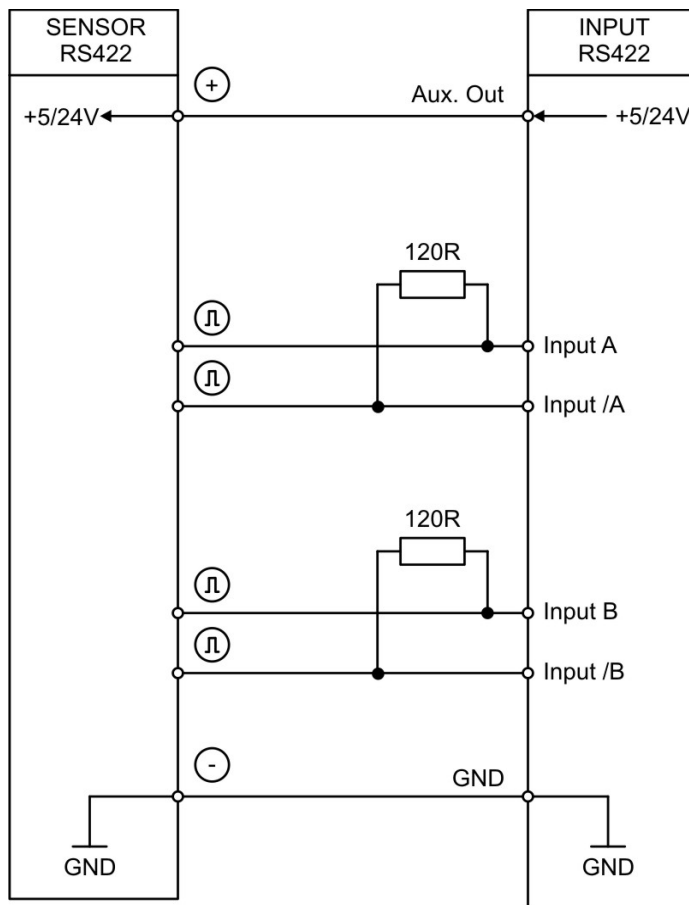
HTL DIFFERENTIAL
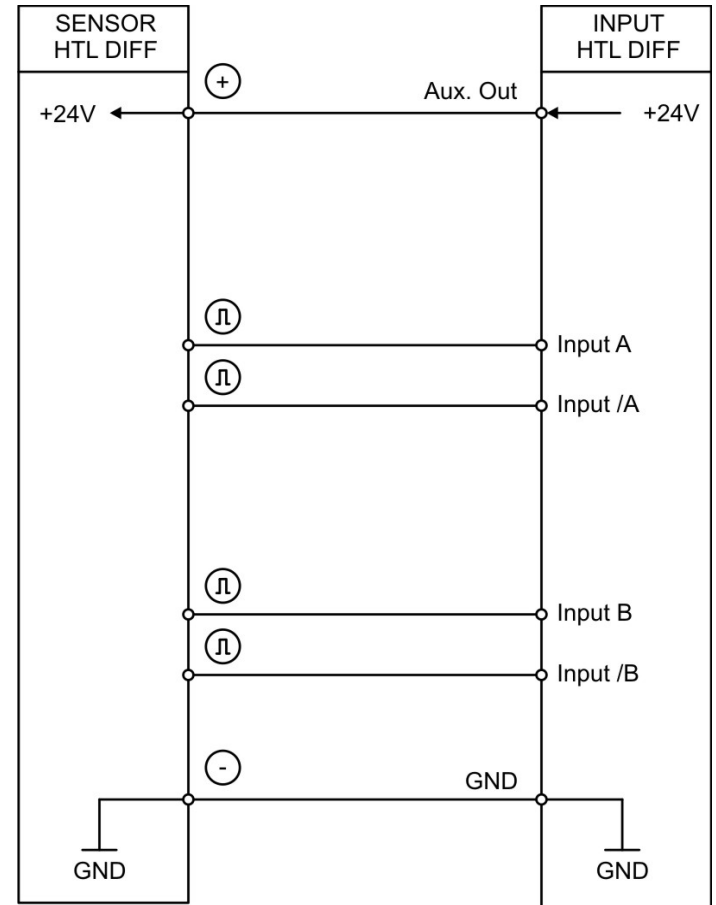
HTL PNP, single ended
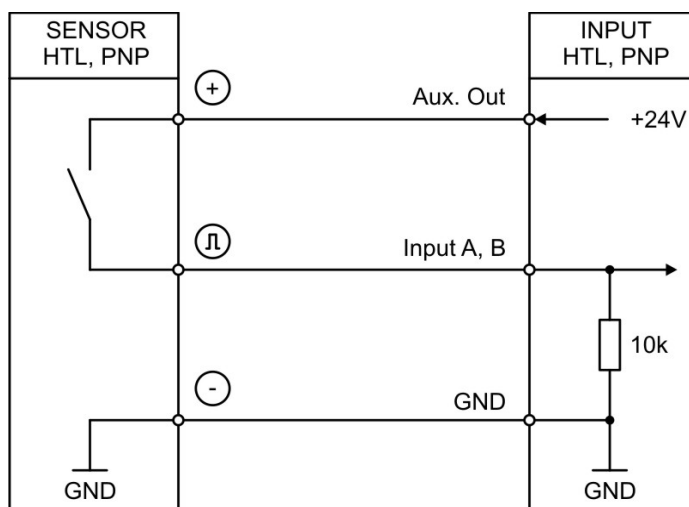
HTL NPN, single ended
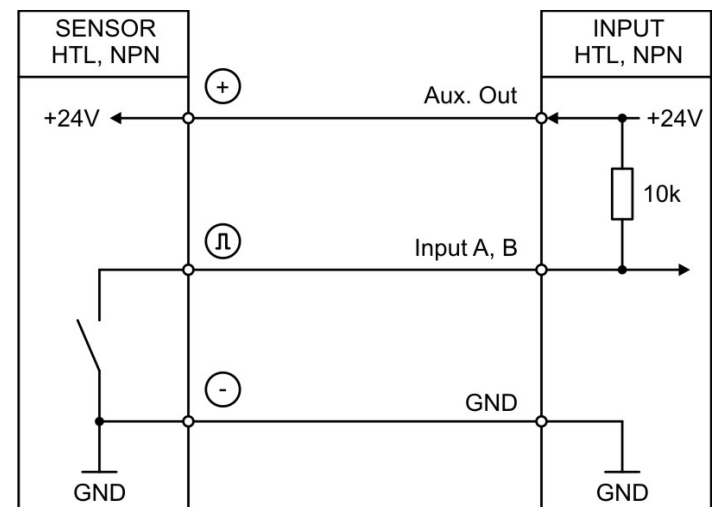
Unconnected PNP inputs are always "LOW" and unconnected NPN inputs are always "HIGH".
All inputs are designed to receive impulses from electrical impulse sources.

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3.5.   Control Inputs

The three control inputs at terminal 10, 11 and 12 have HTL PNP characteristics.
In the COMMAND MENU the programmable functions for the control inputs can be assigned. Available functions are: reset the display value, display switching, locking the touch screen or release the lock function of the control or relay outputs.

Wiring of the control inputs:
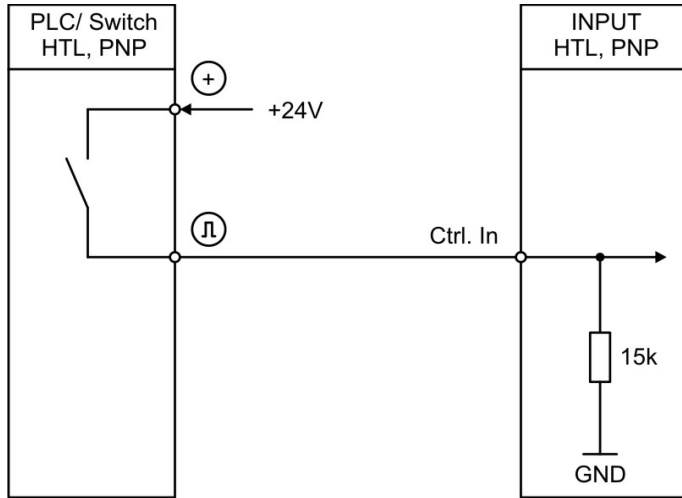
Unconnected control inputs are always "LOW".
All inputs are designed to receive impulses from an electronic impulse source.

Notice for mechanical switching contacts:
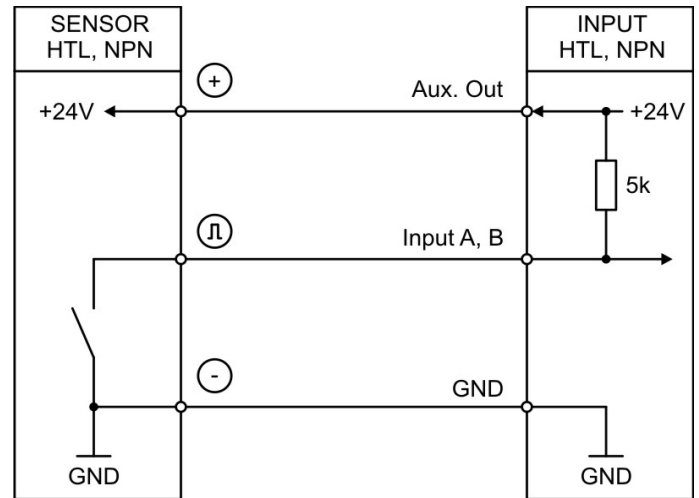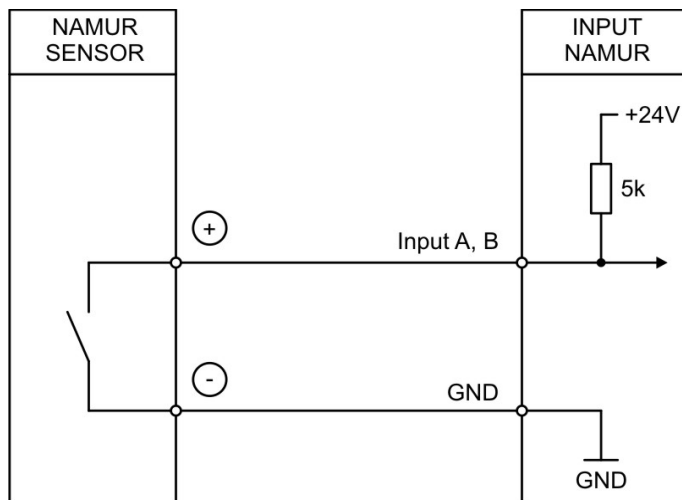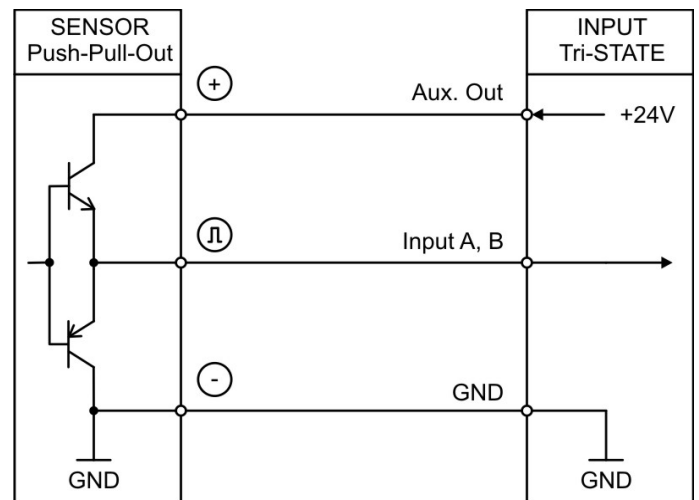When exceptionally mechanical contacts are used, please connect an external capacitor between GND (-) and the corresponding input (+). A capacity of 10 µF will reduce the input frequency to 20 Hz and miscounting due to contact bouncing will be eliminated.

3.6.   Analog Output (Option AO)

A 16 bit analog output is available at terminal 13 and 14 / 15
This output can be configured and scaled in the ANALOG MENU.

The following configuration is possible:

- Voltage output: -10   … +10 V
- Current output: 0 … 20 mA
- Current output: 4 … 20 mA

The analog output is proportional to the reference source and is referenced to potential AGND.
AGND and GND are internally interconnected.

> **Important:**
> **A parallel operation with voltage and current output at the analog output is not allowed.**

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3.7. Serial interface (Option AO/CO)

A serial interface (RS232 or RS485) is available at terminal 16, 17 und 18.
This interface can be configured in the SERIAL MENU.

The serial interface RS232 can be used:

- for easy setup and commissioning of the units
- to modify settings and parameters during operation
- to read out internal states and actual measuring values by PC or PLC

The following drawing shows the connection to a PC by using a standard Sub-D-9 connector:

Connection of the RS232 interface:
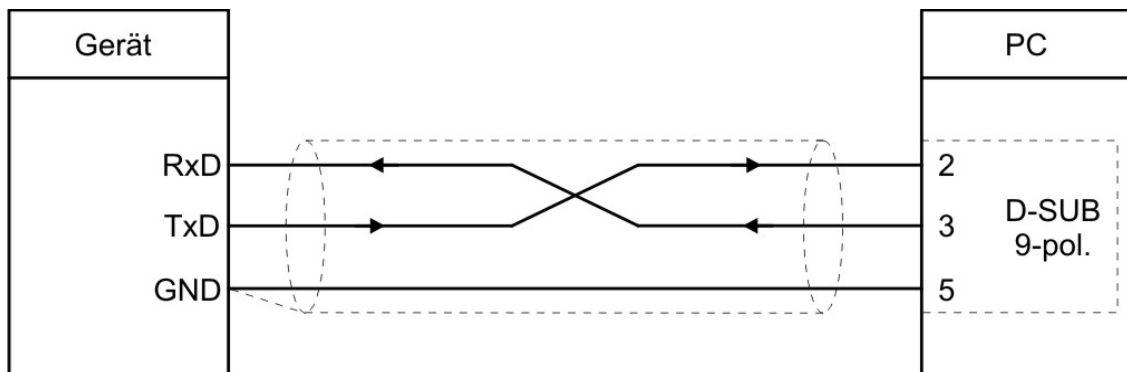
3.8. Control-Output (AO/CO)

Four control outputs are available at terminal 20, 21, 22 and 23.
Switching conditions can be set in the PRESELECTION MENU. The output Ctrl. Out1 – 4 are fast PNP outputs with a switching capability of 5 – 30 Volt / 200 mA per channel. The switching states is displayed (display with unit and status bar) as C1 … C4.

The switching voltage of the outputs must be applied to input terminal 19 (COM+).
In case of switching inductive loads it is advisable to use external filtering of the coils.

Wiring of the control-outputs:

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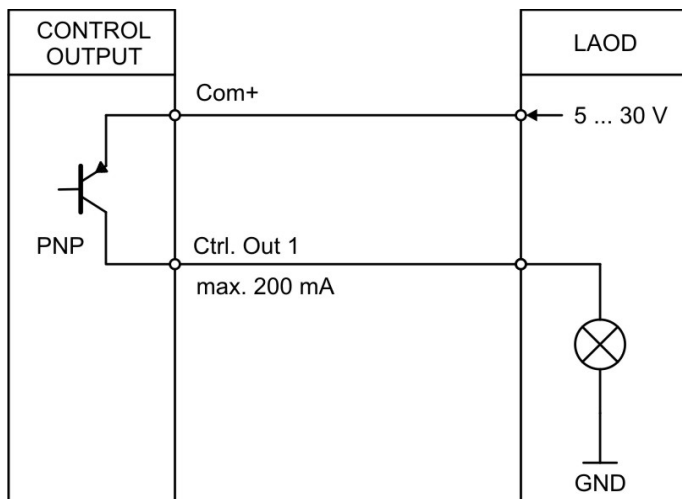
3.9. AC Power supply (Option AC)

The unit accepts AC supply from 115 to 230 V at the terminals 24 and 25. The power consumption depends on the level of the supply voltage with aprox. 3VA and the additional current required at the auxiliary voltage output.

Devices with option AC can also be supplied with a DC voltage between 18 and 30 VDC at terminals 1 and 2.

3.10. Relay-Output (Option RL)

Two relay outputs with potential-free changeover contacts are available at terminal 27, 28, 28, 30, 31, 32. Switching conditions can be set in the PRESELECTION MENU. The switching states are displayed (display with unit and status bar) as K1 and K4.

AC-switching capacity max. 250 VAC/ max. 3 A / 750 VA
DC-switching capacity max. 150 VAC/ max. 2 A / 50 W

Wiring of the relay outputs

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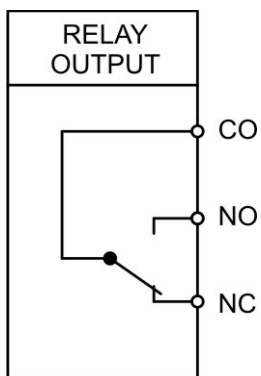
4. Display and touch screen

4.1. Screen structure for parametrization

The parameter menus and the parameters are described in chapter 5.

Start setup procedure:

To edit the parameters, press the touchscreen for 3 s.

Menu selection:

Select the parameter menu via arrow buttons and confirm with "OK".

The menu selection can be terminated with „C".
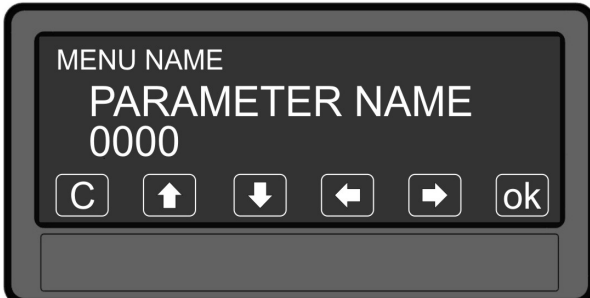
Parameter selection:

Select the parameter via arrow buttons and confirm with „OK".

The parameter selection can be terminated with „C".
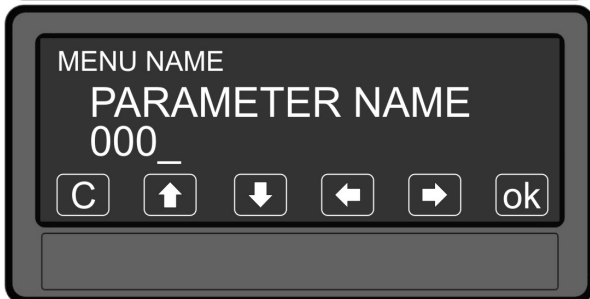
Parameter editing:

Edit the parameter via arrow button up and down, shift cursor via left and right and save with „OK".

The parameter editing can be terminated with „C".

Parameter changes becomes active only after closing the menu selection.

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4.2.   Screen structure in operation

The following screens are available during operation. Depending on the device version and the selected operation mode, not all displays will be shown.

Display with unit and status bar

To switch to the next display, press the touch screen.

Control - or Relay status are only shown with Option AO, CO, RL.

Display counter and batch- / total counter
or timer and total timer

To switch to the next display, press the top of the screen.

This is only possible in operation mode COUNTER A+B, A-B or BATCH / TOTAL MODE is active or in operation mode TIMER – TOTAL TIME MODE is active.

Two-line display with units

To switch to the next display, press the top of the screen.

This is only possible in operation mode COUNTER A+B, A-B or BATCH / TOTAL MODE is active or in operation mode TIMER – TOTAL TIME MODE is active.

Large Display (4 digits)

To switch to the next display, press the top of the screen.

This is only possible with activated parameter „LARGE DISPLAY".

Display with command keys

To switch to the next display, press the top of the screen.

This is only possible in operation mode TIMER or COUNTER.

Display for quick start for enter preselection values (PRESELECTION VALUES)

To switch to the next display, press the top of the screen or the "skip" button.

This is only possible with option AO, CO, RL

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```
ACTUAL VALUE:     1234000
MINIMUM VALUE:        300
MAXIMUM VALUE:    1234567

 RES. MIN/MAX        SKIP
```

Display with minimum and maximum value

To switch to the next display, press the top of the screen or the "skip" button.

4.3.   Error messages

```
– – – – – – –

ERROR: MAXIMUM DISPLAY VALUE
```
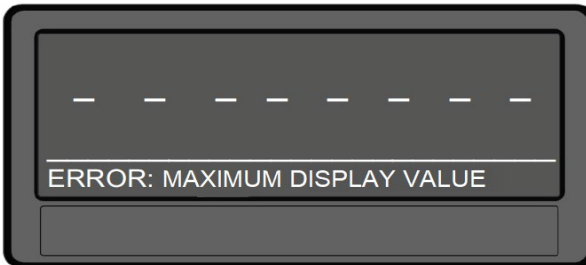
ERROR: MAXIMUM DISPLAY VALUE

The display value of the single-line display is greater than + 99 999 999

```
– – – – – – –

ERROR: MINIMUM DISPLAY VALUE
```
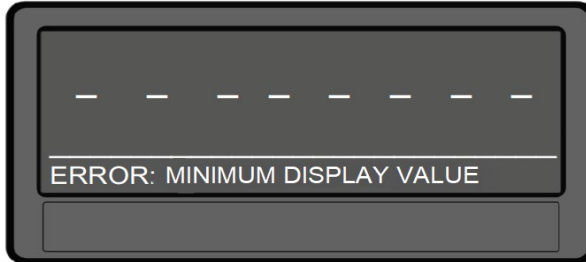
ERROR: MINIMUM DISPLAY VALUE

The display value of the single-line display is less than - 99 999 999

```
– – – – – – –

ERROR: MAX. TOP DISPLAY VALUE
```
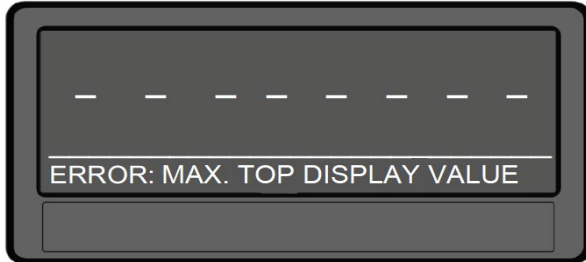
ERROR: MAX. TOP DISPLAY VALUE

Top display value of the two-line display is greater than + 99 999 999

```
– – – – – – –

ERROR: MIN. TOP DISPLAY VALUE
```
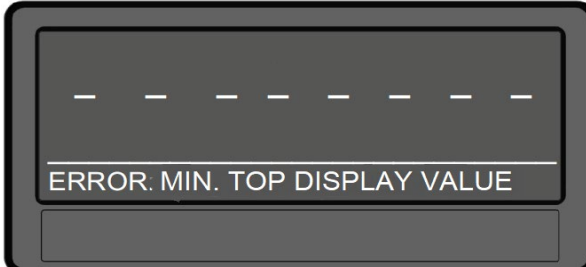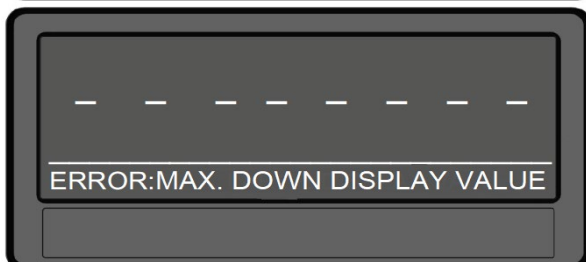
ERROR: MIN. TOP DISPLAY VALUE

Top display value of the two-line display is less than - 99 999 999

```
– – – – – – –

ERROR:MAX. DOWN DISPLAY VALUE
```

ERROR: MAX. DOWN DISPLAY VALUE

Down display value of the two-line display is greater than + 99 999 999

```
– – – – – – –

ERROR:MIN. DOWN DISPLAY VALUE
```

ERROR: MIN. DOWN DISPLAY VALUE

Down display value of the two-line display is less than - 99 999 999

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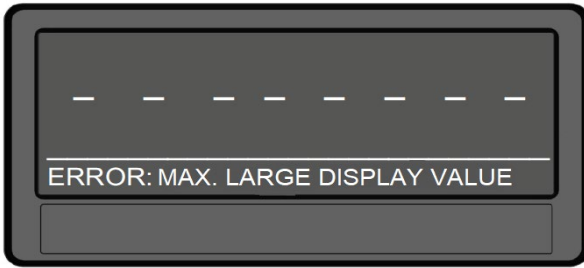
ERROR: MAX. LARGE DISPLAY VALUE

The display value of the large display is greater than + 9999
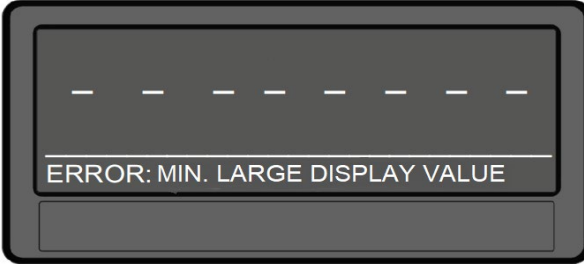
ERROR: MIN. LARGE DISPLAY VALUE

The display value of the large display is less than – 999

The error messages described are <u>automatically</u> reset as soon as the corresponding display value is within the representable range.

5. Parameter / Overview-Menu Structure

This section provides an overview of the menus and their parameters. The menu names are printed bold and the associated parameters are listed under the menu name. Depending on the device version and the selected operation mode, only the necessary menus / parameters are shown.

Menu / Parameter
GENERAL MENU
OPERATIONAL MODE
ENCODER PROPERTIES
ENCODER SUPPLY
COUNTING DIRECTION
SCALE UNITS
SCALE UNITS (BATCH)
LINEARIZATION MODE
PIN PRESELECTION
PIN PARAMETER
BACK UP MEMORY
FACTORY SETTINGS
MODE SPEED
DISPLAY VALUE
BASE FREQUENCY
DECIMAL POINT
SAMPLING TIME
WAIT TIME
STANDSTILL TIME
AVERAGE FILTER
FOR/REV DETECTION

Menu / Parameter
MODE PROCESS TIME
DISPLAY FORMAT
DISPLAY VALUE
BASE FREQUENCY
SAMPLING TIME
WAIT TIME
STANDSTILL TIME
AVERAGE FILTER
MODE TIMER
TIME BASE
START / STOP
AUTO RESET
LATCH FUNCTION
SET VALUE
INC / DEC MODE
TOTAL TIME MODE
TOTAL TIME SET VALUE
MODE COUNTER
COUNT MODE
FACTOR
SET VALUE
DECIMALPOINT
BATCH / TOTAL MODE
BATCH / TOTAL SET VALUE
ROUND LOOP VALUE
MODE VELOCITY
START / STOP
DISPLAY VALUE
BASE TIME
DECIMALPOINT
WAIT TIME
STANDSTILL TIME

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Menu / Parameter
PRESELECTION VALUES
PRESELECTION 1
PRESELECTION 2
PRESELECTION 3
PRESELECTION 4
PRESELECTION 1 MENU
SOURCE 1
MODE 1
HYSTERESIS 1
PULSE TIME 1
OUTPUT TARGET 1
OUTPUT POLARITY 1
OUTPUT LOCK 1
START UP DELAY 1
EVENT COLOR 1
PRESELECTION 2 MENU
SOURCE 2
MODE 2
HYSTERESIS 2
PULSE TIME 2
OUTPUT TARGET 2
OUTPUT POLARITY 2
OUTPUT LOCK 2
START UP DELAY 2
EVENT COLOR 2
PRESELECTION 3 MENU
SOURCE 3
MODE 3
HYSTERESIS 3
PULSE TIME 3
OUTPUT TARGET 3
OUTPUT POLARITY 3
OUTPUT LOCK 3
START UP DELAY 3
EVENT COLOR 3
PRESELECTION 4 MENU
SOURCE 4
MODE 4
HYSTERESIS 4
PULSE TIME 4
OUTPUT TARGET 4
OUTPUT POLARITY 4
OUTPUT LOCK 4
START UP DELAY 4
EVENT COLOR 4

Menu / Parameter
SERIAL MENU
UNIT NUMBER
SERIAL BAUD RATE
SERIAL FORMAT
SERIAL INIT
SERIAL PROTOCOL
SERIAL TIMER
SERIAL VALUE
ANALOG MENU
ANALOG SOURCE
ANALOG FORMAT
ANALOG START
ANALOG END
ANALOG GAIN
ANALOG OFFSET
COMMAND MENU
INPUT 1 ACTION
INPUT 1 CONFIG
INPUT 2 ACTION
INPUT 2 CONFIG
INPUT 3 ACTION
INPUT 3 CONFIG
DISPLAY MENU
SOURCE DUAL TOP
SOURCE DUAL TOWN
COLOR
BRIGHTNESS
CONTRAST
SCREEN SAVER
UP-DATE-TIME
FONT
START DISPLAY
LARGE DISPLAY
LINEARISATION MENU
P1(X)
P1(Y)
P2(X)
P2(Y)
…
…
P23(X)
P23(Y)
P24(X)
P24(Y)

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5.1.   General Menu

OPERATIONAL MODE
This parameter specifies the selected measuring function.

0	**SPEED**	Speed indicator (RPM), tachometer or frequency counter
1	**PROCESS TIME**	Operation as baking time or processing time indicator (reciprocal speed)
2	**TIMER**	Operation as stopwatch
3	**COUNTER**	Operation as position indicator, event-, sum-, differential- or up-down counter
4	**VELOCITY**	Runtime measurement as speed indicator

ENCODER PROPERTIES (for WAY-DX)
This parameter determines the characteristics of the pulse input for WAY-DX.

0	**PNP**	PNP (switch to +)
1	**NPN**	NPN (switch to -)
2	**NAMUR**	Connect sensor (–) to GND and sensor (+) to input (A or B)
3	**TRI-STATE**	Tri-State for push-pull encoders/ sensors

ENCODER PROPERTIES (for WAY-DXM)
This parameter determines the characteristics of the pulse input for WAY-DXM.

0	**RS422**	RS422 standard
1	**HTL DIFFERENTIAL**	HTL differential
2	**HTL PNP**	HTL PNP single ended (switch to +)
3	**HTL NPN**	HTL NPN single ended (switch to -)

ENCODER SUPPLY (only for WAY-DXM available)
This parameter defines the voltage of the auxiliary supply output (Aux-Out).

0	**24VDC SUPPLY**	24 VDC encoder supply
1	**5VDC SUPPLY**	5 VDC encoder supply

COUNTING DIRECTION
This parameter determines the direction of counting. (Only in mode COUNTER)

0	**FORWARD**	forward
1	**REVERSE**	reverse

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SCALE UNITS
This parameter defines the required engineering unit. This parameter does not affect the calculation of the display value. The number of decimal places must be defined with the parameter DECIMAL POINT. For the two-line display the unit set as well as the decimal point of the display value are automatically taken for the total counter or total timer, too. The unit for the batch counter can separately be selected by using SCALE UNITS (BATCH).

0	**Hz**	Default	
1	**kHz**		
2	**m/s**		
3	**m/min**		
4	**km/h**		
5	**mph**		
6	**1/min**		
7	**RPM**		
8	**1/sec**		
9	**RPS**		
10	**Stk/h**		
11	**pcs/h**		
12	**mm**		
13	**m**		
14	**inch**		
15	**feet**		
16	**Stueck**		
17	**pcs**		
18	**sec**		
19	**min**		
20	**Min:Sec**		
21	**H:M:S**		
22	**Min:Sec:00**		
23	**l/min**		
24	**gal/min**		
25	**ml/min**		
26	**gr/min**		
27	**inch/min**		
28	**H:M**		
29	**Edit Unit**	A customized unit with up to 16 digits can be edited using this parameter. Pressing the "OK" button opens the Edit Unit Menu. A unit can be created using the arrow keys. (by pressing and holding the arrow keys the characters scroll fast). The "OK" button saves the Edit Unit Menu. The "C" button closes the Edit Unit Menu.	

	!	"	#	$	%	&	'	(	)	*	+	,	-	.	/
0	1	2	3	4	5	6	7	8	9	:	;	<	=	>	?
@	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
P	Q	R	S	T	U	V	W	X	Y	Z	[	\	]	^	_
`	a	b	c	d	e	f	g	h	i	j	k	l	m	n	o
p	q	r	s	t	u	v	w	x	y	z	{			}	~	

Continuation „**General Menu**":

SCALE UNITS (BATCH)
This parameter defines which unit should be shown on the two-line display for the batch counter. For a list of adjustable units, see parameter SCALE UNITS.

LINEARIZATION MODE
This parameter defines the linearization function. See chapter 6.1.

0	OFF	No linearization
1	1 QUADRANT	Linearization in the 1. quadrant
2	4 QUADRANT	Linearization in all 4 quadrants

PIN PRESELECTION
This parameter defines the PIN-code to lock the quick start of the menu PRESELECTION VALUE for entering the preselection values. (Master PIN 6079).
This Lock function is only useful in conjunction with active lock function in PIN PARAMETER.

0000	No lock
...	
9999	Access after entering PIN-Code 9999

PIN PARAMETER
This parameter defines the PIN-code for lock function of all parameters (master PIN 6079).

0000	No lock
...	
9999	Parameterization of the unit after entering PIN-code 9999

BACK UP MEMORY

0	NO	No back memory –up by power failure
1	YES	Backup memory by power failure, actual value will be saved

---

FACTORY SETTINGS

0	No	No default values are loaded
1	Yes	Load default values of all parameters (grey marked default values)

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5.2. Mode Speed

This menu defines the operation as speed indicator (RPM), tachometer or frequency meter.
In this operation mode only input A is active or Input A and Input B with 90 ° phase offset for forward / reverse rotation detection. This menu is only displayed when the appropriate OPERATIONAL MODE in GENERAL MENU is selected.

DISPLAY VALUE
Desired value, which should be displayed at the setting of BASE FREQUENCY.

	1	Smallest value
	1000	Default value
	99999999	Highest value

BASE FREQUENCY (HZ)
Reference frequency for the desired DISPLAY VALUE.

	1	Smallest value
	100	Default value
	500000	Highest value

DECIMAL POINT
This value defines the position of the decimal point.

0	NO	No decimal point
1	0000000.0	Decimal point at the specified position
2	000000.00	Decimal point at the specified position
3	00000.000	Decimal point at the specified position
4	0000.0000	Decimal point at the specified position
5	000.00000	Decimal point at the specified position
6	00.000000	Decimal point at the specified position
7	0.0000000	Decimal point at the specified position

SAMPLING TIME (S)
The configured value corresponds to the minimum measurement time. The Parameter is used as a filter in case of irregular frequencies. This parameter directly affects the response time of the unit.

	0.005	Shortest Sampling time
	0.1	Default value
	9.999	Longest Sampling time

$$f = \frac{6}{T}$$

Sampling Time (Setting)

T = Real Sampling Time

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Continuation „**Mode Speed**":

<table>
<tr><td colspan="3">WAIT TIME (S)
This parameter defines the period time of the lowest frequency, accordingly the time between two rising signal edges detecting frequency 0 Hz. Frequencies with a period time higher than the set "WAIT TIME" will be detected as frequency = 0 Hz.</td></tr>
<tr><td></td><td>0.01</td><td>Frequency = 0 Hz, for frequencies below 100 Hz</td></tr>
<tr><td></td><td>1.00</td><td>Default value</td></tr>
<tr><td></td><td>80.00</td><td>Frequency = 0 Hz, for frequencies below 0.01 Hz</td></tr>
<tr><td colspan="3">

</td></tr>
</table>

<table>
<tr><td colspan="3">STANDSTILL TIME (S)
This parameter defines the time setting for standstill definition. A time of xx.xx seconds after detection " frequency = 0 Hz " the unit signals "standstill" and reactivates the start-up-delays.
Stand still detection can be set in PRESELECT MENU.</td></tr>
<tr><td></td><td>0.00</td><td>Shortest time</td></tr>
<tr><td></td><td>...</td><td></td></tr>
<tr><td></td><td>99.99</td><td>Largest time</td></tr>
</table>

<table>
<tr><td colspan="3">AVERAGE FILTER
Selectable average or filter function to avoid measuring fluctuations by unstable frequencies. At setting 1 to 4 a floating average calculation is performed. At settings 5 to 8, the device uses an exponential filter. The time constant T (63%) corresponds to the sampling cycles.

For example: If SAMPLING TIME = 0,1 s and AVERAGE FILTER = Exponential filter, T (63 %) = 2x SAMPLING TIME, after 0,2 seconds, 63% of the step size are reached</td></tr>
<tr><td></td><td>0</td><td>No average value will be created</td></tr>
<tr><td></td><td>1</td><td>2 numbers of floating average cycles</td></tr>
<tr><td></td><td>2</td><td>4 numbers of floating average cycles</td></tr>
<tr><td></td><td>3</td><td>8 numbers of floating average cycles</td></tr>
<tr><td></td><td>4</td><td>16 numbers of floating average cycles</td></tr>
<tr><td></td><td>5</td><td>Exponential filter, T (63 %) = 2x SAMPLING TIME</td></tr>
<tr><td></td><td>6</td><td>Exponential filter, T (63 %) = 4x SAMPLING TIME</td></tr>
<tr><td></td><td>7</td><td>Exponential filter, T (63 %) = 8x SAMPLING TIME</td></tr>
<tr><td></td><td>8</td><td>Exponential filter, T (63 %) = 16x SAMPLING TIME</td></tr>
</table>

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Continuation „**Mode Speed**":

FOR/REV DETECTION		
This parameter enables the detection of direction of rotation (Input A, Input B with 90°).		
0	**OFF**	Direction of rotation detection off
1	**ON**	Direction of rotation detection on
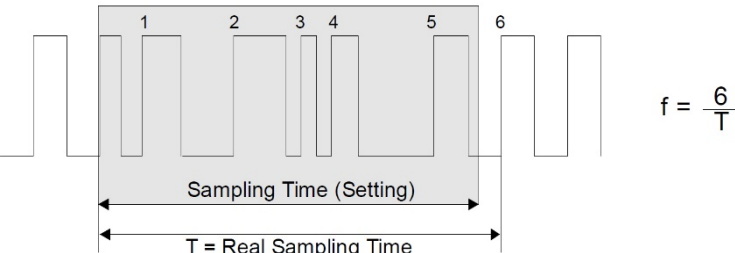
5.3. Mode Process Time

In this menu the operation is defined as baking time or processing time indicator (reciprocal speed)
Only input A is used. This menu is only displayed when the appropriate OPERATIONAL MODE in the GENERAL MENU is selected.

DISPLAY FORMAT		
This parameter selects the Display Format. The corresponding decimal point will be set automatically.		
0	**SECONDS**	Display in seconds
1	**MINUTES**	Display in minutes
2	**MIN:SEC**	Display in minutes : seconds
3	**MIN.00**	Display in minutes and 1/100 minutes
4	**H:M:S**	Display in hours : minutes : seconds

DISPLAY VALUE	
Desired value, which should be displayed at the setting of BASE FREQUENCY.	
1	Smallest value
1000	Default value
99999999	Highest value

BASE FREQUENCY (HZ)	
Reference frequency for the desired DISPLAY VALUE.	
1	Smallest value
100	Default value
500000	Highest value

SAMPLING TIME (S)	
The configured value corresponds to the minimum measurement time. The Parameter is used as a filter in case of irregular frequencies. This parameter directly affects the response time of the unit.	
0.005	Shortest sampling time
0.1	Default value
9.999	Longest sampling time

$$f = \frac{6}{T}$$

Continuation „**Mode Process Time**":

WAIT TIME (S)		
This parameter defines the period time of the lowest frequency, accordingly the time between two rising signal edges detecting frequency 0 Hz. Frequencies with a period time higher than the set "WAIT TIME" will be detected as frequency = 0 Hz.		
	0.01	Frequency = 0 Hz, for frequencies below 100 Hz
	1.00	Default value
	80.00	Frequency = 0 Hz, for frequencies below 0.01 Hz

STANDSTILL TIME (S)		
This parameter defines the time setting for standstill definition. A time of xx.xx seconds after detection " frequency = 0 Hz " the unit signals "standstill" and reactivates the start-up-delays. Stand still detection can be set in PRESELECT MENU.		
	0.00	Shortest time
	...	
	99.99	Longest time

AVERAGE FILTER		
Selectable average or filter function to avoid measuring fluctuations by unstable frequencies. At setting 1 to 4 a floating average calculation is performed. At settings 5 to 8, the device uses an exponential filter. The time constant T (63%) corresponds to the sampling cycles.		
For example: If SAMPLING TIME = 0,1 s and AVERAGE FILTER = Exponential filter, T (63 %) = 2x SAMPLING TIME, after 0,2 seconds, 63% of the step size are reached		
	0	No average value will be created
	1	2 numbers of floating average cycles
	2	4 numbers of floating average cycles
	3	8 numbers of floating average cycles
	4	16 numbers of floating average cycles
	5	Exponential filter, T (63 %) = 2x SAMPLING TIME
	6	Exponential filter, T (63 %) = 4x SAMPLING TIME
	7	Exponential filter, T (63 %) = 8x SAMPLING TIME
	8	Exponential filter, T (63 %) = 16x SAMPLING TIME

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5.4.   Mode Timer

In this menu the operation of timer or stopwatch is defined.
Depending on the parameterization only input A or both are used. This menu is only displayed when the appropriate OPERATIONAL MODE in the GENERAL MENU is selected.

TIME BASE
This parameter defines the time base or resolution of the measurement.

0	**1/1000 SEC**	Milliseconds
1	**1/100 SEC**	1/100 seconds
2	**1/10 SEC**	1/10 seconds
3	**SECONDS**	Full seconds
4	**MIN.00**	Minutes and 1/100 minutes
5	**MIN.0**	Minutes and 1/10 minutes
6	**MIN:SEC**	Minutes : Seconds (999999:59)
7	**MIN:SEC:00**	Minutes : Seconds : 1/100 seconds (9999:59:99)
8	**H:M:S**	Hours : Minutes : Seconds (9999:59:59)
9	**H:M**	Hours: Minutes (999999:59)

START / STOP
This parameter defines the start/stop condition of the time measurement.

0	**COUNT AT A HIGH**	Time measurement active at Input A is „HIGH"
1	**COUNT AT A LOW**	Time measurement active at Input A is „LOW"
2	**START A / STOP B**	A rising edge at Input A starts the time measurement, a rising edge at Input B stops the time measurement.
3	**PERIODE AT A**	Period time measurement: displays the time between two rising signal edges at Input A

AUTO SET /RESET

0	**NO**	Time measurement works adding or subtracting, there is no automatic set/reset at next start. Start setting must be done via set/reset
1	**YES**	With each start, the new time measurement starts automatically at the set value of the parameter "Set Value".

LATCH-FUNCTION

0	**NO**	Real time display, counting value is visible.
1	**YES**	Display shows the result of the last measurement. The time counts in the background.

SET VALUE.
In case of a set / reset command (via keyboard shortcut, control input, or PC user interface), the timer is set to SET VALUE

0	Smallest value (Reset)
...	
99999999	Highest value

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Continuation „**Mode Timer**":

INC / DEC MODE		
When START/STOP is setting to period time measurement, the time measurement works always adding.		
0	**INCREMENT MODE**	time measurement works adding
1	**DECREMENT MODE**	time measurement works subtracting

TOTAL TIME MODE
Setting of the total timer (total time measurement).
When TOTAL TIME MODE is active, PRESELECTION serves as the preset value for the total timer.

Example:
For the total time measurement TOTAL TIME MODE has to be set to YES. The total time measurement runs parallel to the normal time measurement. If the total time measurement should be automatically reset to O when 1:30 (H:M) is reached, the reference source must be set e. g. to "SOURCE1"from the corresponding preselection menu to "TOTAL TIMER", the corresponding preset value e. g. "PRESELECTION 1" to "1:30" and the corresponding switching condition "MODE1" to"RESULT> = PRES-> 0"

0	**NO**	No total time measurement
1	**YES**	Total time measurement activated

TOTAL TIME SET VALUE
With a reset/set command (command „SET TOTAL TIME" via control input) the total timer (total time measurement) is set to the value entered here. The parameter is only visible when TOTAL TIME MODE is active.

0	Smallest value (reset)
...	
99999999	Highest value

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5.5.   Mode Counter

In this menu the operation as position indicator, impulse counting, sum of 2 inputs, difference of 2 inputs or up-down counter is defined. Input A and Input B are used. This menu is only displayed when the appropriate OPERATIONAL MODE in GENERAL MENU is selected.

COUNT MODE
This parameter defines the counter operation.

0	A SINGLE	Input A is a counting input. Input B defines the counting direction: „LOW" = forward „HIGH" = reverse
1	A+B	Sum counter: Impulses at A + Impulses at B
2	A-B	Differential counter: Impulses at A – impulses at B
3	A/B 90 x1	Quadrature counter: Impulses A, B with edge counting x1
4	A/B 90 x2	Quadrature counter: Impulses A, B with edge counting x2
5	A/B 90 x4	Quadrature counter: Impulses A, B with edge counting x4

FACTOR
Scaling factor. With the summing mode (A+B) and the differential mode (A-B) please note that the impulse scaling factor will only affect input A

For example: A setting of factor 1.23456 and 100000 input pulses will result in a value of 123456.

0.00001	Smallest value
1	Default value
99.99999	Highest value

SET VALUE
In case of a reset command (via keys, Control-Inputs or PC-user interface), the counter is set to the value entered here.

-99999999	Smallest value
0	Default value
+99999999	Highest value

DECIMAL POINT
This value defines the position of the decimal point.

0	NO	No decimal point
1	0000000.0	Decimal point at the specified position
2	000000.00	Decimal point at the specified position
3	00000.000	Decimal point at the specified position
4	0000.0000	Decimal point at the specified position
5	000.00000	Decimal point at the specified position
6	00.000000	Decimal point at the specified position
7	0.0000000	Decimal point at the specified position

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Continuation „**Mode Counter**":

BATCH / TOTAL MODE
Setting of the batch counter / total counter.
The function of batch counting according to a preset value is only possible in combination with the switch condition "automatic reset to zero" (RESULT <= PRES-> 0), "automatic reset to set value (RESULT>=PRES->VALUE) or "set the counter value" (RESULT <=0-> SET).

When BATCH / TOTAL MODE is active, PRESELECTION serves as the present value (SOURCE 1-4) for the BATCH COUNTER or the TOTAL COUNTER.

Example for the batch counter:
If the batch counter should increment 1 all 1000 pulses, the value e.g. PRESELCTION 1 has to be set to 1000, the related reference source SOURCE 1 to "MEASUREM. RESULT", the corresponding switching condition MODE 1 to "RESULT>=PRES->0" and BATCH / TOTAL MODE to INCREMENT BATCH. Should an output be turned on after a batch amount of 33, e.g. PRESELECTION 2 has to be set to 33, the related reference source SOURCE 2 to "BATCH COUNTER" and the switching condition of MODE 2 has to be set to display value greater than or equal (RESUL>=PRES).

Example for the total counter:
For the total counter, BATCH / TOTAL MODE must be set to TOTAL COUNTER. The total counter counts here parallel to the main counter. e.g. If the total counter should automatically reset to 0, when 4000 is reached, the preset value e.g. PRESELECTION 3 must be set to "4000", the reference source SOURCE 3 must be set to "TOTAL COUNTER" and the corresponding switching condition MODE 3 must be set to "RESULT> = PRES-> 0"

0	OFF	No batch counter and no total counter
1	INCREMENT BATCH	increment batch counter
2	DECREMENT BATCH	decrement batch counter
3	USE INPUTS ONLY	increment / decrement batch counter only by external commands (see command menu)
4	TOTAL COUNTER	Total counter is activated

BATCH / TOTAL SET VALUE
In case of a reset/set command („SET BATCH / TOTAL" via control input) the batch counter / total counter is set to the BATCH / TOTAL SET VALUE. The parameter is only visible when BATCH / TOTAL MODE is active.

	0	Smallest value
	...	
	99999999	Highest value

ROUND LOOP VALUE
Defines the number of steps when a round-loop function is desired.
(Round-loop function only for COUNT MODE: „A SINGLE" or „A/B 90 x X")

	0	Normal display without round-loop function
	...	
	99999999	Number of steps for the round-loop function

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5.6. Mode Velocity

In this menu the operation as a runtime measurement for speed is defined.
Input A is the start input and Input B is the stop input. This menu is only displayed when the appropriate OPERATIONAL MODE in GENERAL MENU is selected.

START / STOP Setting the start and stop condition.		
	RISE TO RISE	Start = rising edge at input A
		Stop = rising edge at input B
	FALL TO FALL	Start = falling edge at Input A
		Stop = falling edge at Input B
	RISE TO FALL	Start = rising edge at input A
		Stop = falling edge at Input B
	FALL TO RISE	Start = falling edge at Input A
		Stop = rising edge at input B

DISPLAY VALUE Desired value, which should be displayed at the setting of BASE TIME (S).		
	1	Smallest value
	1000	Default value
	999999	Highest value

BASE TIME (S) Reference time for the desired DISPLAY VALUE.		
	0.001	Smallest value
	1	Default value
	999.999	Highest value

DECIMAL POINT This value defines the position of the decimal point.		
0	**NO**	No decimal point
1	**0000000.0**	Decimal point at the specified position
2	**000000.00**	Decimal point at the specified position
3	**00000.000**	Decimal point at the specified position
4	**0000.0000**	Decimal point at the specified position
5	**000.00000**	Decimal point at the specified position
6	**00.000000**	Decimal point at the specified position
7	**0.0000000**	Decimal point at the specified position

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Continuation „**Mode Velocity**":

WAIT TIME (S)
This parameter defines the period time of the lowest frequency, accordingly the time between two rising signal edges detecting frequency 0 Hz. Frequencies with a period time higher than the set "WAIT TIME" will be detected as frequency = 0 Hz.

	0.00	The display value is retained until a new value is determined.
	0.01	Frequency = 0 Hz, for frequencies below 100 Hz
	...	
	99.99	Frequency = 0 Hz, for frequencies below 0.01 Hz
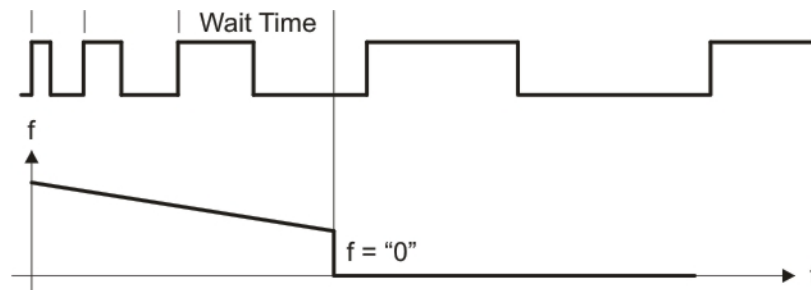
STANDSTILL TIME
This parameter defines the time setting for standstill definition.
A time of xx.xx seconds after detection " frequency = 0 Hz " the unit signals "standstill" and reactivates the start-up-delays. Stand still detection can be set in PRESELECT MENU.
This STANDSTILL TIME is suitable at WAIT TIME unequal 0.000 only.

	0.00	Shortest time
	...	
	99.99	Longest time

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5.7. Preselection Values

This menu is used to set the preselection values or the switching points.
The preselection values are always referred to the selected SOURCE of the PRESELECTION MENU.
This menu is only available for devices with option CO, AO or RL.

PRESELECTION 1
Preselection / switching point 1

	-99999999	Smallest value
	1000	Default value
	+99999999	Highest value

PRESELECTION 2
Preselection / switching point 2

	-99999999	Smallest value
	2000	Default value
	+99999999	Highest value

PRESELECTION 3
Preselection / switching point 3

	-99999999	Smallest value
	3000	Default value
	+99999999	Highest value

PRESELECTION 4
Preselection / switching point 4
If the BATCH / TOTAL MODE or TOTAL TIME MODE is active, the batch counter / total counter or total timer is compared with the preselection value 4.

	-99999999	Smallest value
	4000	Default value
	+99999999	Highest value

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5.8. Preselection 1 Menu

In this menu, the parameters of the reference source, the switching conditions and further definitions for preset value / switching point 1 are defined.

This function is only available for devices with option CO, AO or RL.

SOURCE 1		
This parameter defines the reference source for preselection 1		
0	MEASUREM. RESULT	Reference source is the measurement result of the selected operating mode
1	COUNTER A	Reference source is the counter reading of channel A. (only visible in mode COUNTER → COUNT MODE: A+B or A-B)
2	COUNTER B	Reference source is the counter reading of channel B. (only visible in mode COUNTER → COUNT MODE: A+B or A-B)
3	BATCH COUNTER	Reference source is the batch counter. (only visible in mode COUNTER → BATCH / TOTAL MODE: INCREMENT BATCH, DECREMENT BATCH or USE INPUTS ONLY)
4	TOTAL COUNTER	Reference source is total counter. (only visible in mode COUNTER → BATCH / TOTAL MODE: TOTAL COUNTER)
5	TOTAL TIMER	Reference source is the total timer. (only visible in mode TIMER → TOTAL TIME MODE: YES)

MODE 1		
Switching conditions for preselection 1. Output/ relay/ display switches under the following conditions:		
0	|RESULT|>=|PRES|	Absolute value of the display value is greater or equal absolute value of PRESELECTION 1 With HYSTERESIS 1 not equal 0 the following switching condition is applied: Display value >= PRESELECTION 1 → ON, Display value < PRESELECTION 1 – HYSTERESIS 1 →OFF
1	|RESULT|<=|PRES|	Absolute value of the display value is less or equal absolute value of PRESELECTION 1 (start-up suppression (START UP DELAY) is advisable) With HYSTERESIS 1 not equal 0 the following switching condition is applied: Display value <= PRESELECTION 1 → ON, Display value > PRESELECTION 1 + HYSTERESIS 1 →OFF
2	|RESULT|=|PRES|	Absolute value of the display value is equal absolute value of PRESELECTION 1 A range (Preselection +/- ½ Hysteresis) can be defined and monitored in conjunction with the hysteresis. With HYSTERESIS 1 not equal 0 the following switching condition is applied: Display value > PRESELECTION 1 + ½ HYSTERESIS 1 → OFF, Display value < PRESELECTION 1 - ½ HYSTERESIS 1 → OFF
3	RESULT>=PRES	Display value is greater or equal PRESELECTION 1, e.g. overspeed With HYSTERESIS 1 not equal 0 the following switching condition is applied: Display value >= PRESELECTION 1 → ON, Display value < PRESELECTION 1 – HYSTERESIS 1 →OFF

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4	**RESULT<=PRES**	Display value is less or equal PRESELECTION 1, e.g. underspeed (start-up suppression (START UP DELAY) is advisable) With HYSTERESIS 1 not equal 0 the following switching condition is applied: Display value <= PRESELECTION 1 → ON, Display value > PRESELECTION 1 + HYSTERESIS 1 →OFF
5	**RESULT=PRES**	Display value is equal PRESELECTION 1. A range (Preselection +/- ½ Hysteresis) can be defined and monitored in conjunction with the hysteresis. With HYSTERESIS 1 not equal 0 the following switching condition is applied: Display value > PRESELECTION 1 + ½ HYSTERESIS 1 → OFF, Display value < PRESELECTION 1 - ½ HYSTERESIS 1 → OFF
6	**RESULT=0**	Display value is zero (Standstill after STANDSTILL TIME(s)), e. g. standstill monitoring, (only in mode SPEED and PROCESS TIME).
7	**RESULT>= PRES->0**	Auto reset to zero: (only in mode TIMER or COUNTER) Display value is greater or equal PRESELECTION 1, the display value is set to zero. If the BATCH MODE is active, the batch counter increments or decrements when the display value is set to zero and when the corresponding source of supply MEASUREM. RESULT, COUNTER A or COUNTER B was selected.
8	**RESULT<= 0->SET**	Auto set to PRESELECTION 1: (only in mode TIMER or COUNTER) Display value is less or equal zero, the display value is set to PRESELECTION 1 If the BATCH MODE is active, the batch counter increments or decrements when the display value is set to PRESELECTION 1 and when the corresponding source of supply MEASUREM. RESULT, COUNTER A or COUNTER B was selected.
9	**RES>=PRES-TRAIL**	Trailing PRESELECTION 1: Display value is greater or equal PRESELECTION 2 – PRESELECTION 1 → ON, PRESELECTION 1 is the trailing value from PRESELECTION 2
10	**RESULT>= PRES->VALUE**	Auto reset to "SET VALUE": (only in mode TIMER or COUNTER) Display value is greater or equal PRESELECTION 1, the display value is set to the respective "SET VALUE". If the BATCH MODE is active, the batch counter increments or decrements, when the display value is set to the respective "SET VALUE" and when the corresponding source of supply MEASUREM. RESULT, COUNTER A or COUNTER B was selected.
11	**ERROR SET**	Error message for device errors

HYSTERESIS 1 This parameter defines the switching hysteresis of the switch-off point for preselection 1	

0	No switching hysteresis
...	
9999	Switching hysteresis of 99999

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Continuation „**PRESELECTION 1 MENU**":

PULSE TIME 1 (S)	
Duration of output pulse for the switching condition of preselection 1	
0.000	No output pulse (static signal)
…	
60.000	Pulse duration of 60 seconds

OUTPUT TARGET 1
Assignment of an output or relay for the switching condition of preselection 1.
If more than one switching condition is assigned to one output / relay, the output is set when at least one switching condition is true

0	**NO**	No assignment
1	**CTRL OUT 1**	Switching condition assigned to "Ctrl. Out 1"
2	**CTRL OUT 2**	Switching condition assigned to "Ctrl. Out 2"
3	**CTRL OUT 3**	Switching condition assigned to "Ctrl. Out 3"
4	**CTRL OUT 4**	Switching condition assigned to "Ctrl. Out 4"
5	**RELAY 1**	Switching condition assigned to "Rel. 1"
6	**RELAY 2**	Switching condition assigned to "Rel. 2"

OUTPUT POLARITY 1
Polarity for the switching condition of preselection 1

0	**ACTIVE HIGH**	Switching condition is true → Active „HIGH"
1	**ACTIVE LOW**	Switching condition is true → Active „LOW"

OUTPUT LOCK 1
Latch for the switching condition of preselection 1

0	**NO**	No latch for preselection
1	**YES**	Latch for preselection (command LOCK RELEASE will clear latch)

START UP DELAY 1 (S)
Start-up suppression for the switching condition of preselection 1.
This adjustment is only valid for the switching condition |RESULT|<=|PRES| or RESULT<=PRES and mode SPPED and PROCESS TIME. (Start Up Delay 3 and 4 have an automatic start up suppression).

00.000	No start-up suppression
…	
60.000	Start-up suppression in seconds

EVENT COLOR 1
Event-depending change of the display color for the switching condition of preselection 1.
EVENT COLOR 1 has the lowest priority. EVENT COLOR 2 … 4 are allowed to overwrite this color change.

0	**NO CHANGE**	No color change.
1	**CHANGE TO RED**	Color change to red
2	**CHANGE TO GREEN**	Color change to green
3	**CHANGE TO YELLOW**	Color change to yellow

5.9. Preselection 2 Menu

SOURCE 2
The reference source for PRESELECTION 2, see PRESELECTION 1 MENU.

MODE 2
Switching conditions for preselection 2. Output/ relay/ display switches under the following conditions:

			See chapter PRESELECTION 1 MENU
	9	RES>=PRES-TRAIL	Trailing preselection 2: Display value is greater or equal to PRESELECTION 1 – PRESELECTION 2 → ON, PRESELECTION 2 is the trailing preselection from PRESELECTION 1.

HYSTERESIS 2
This parameter defines the switching hysteresis of the switch-off point for preselection 2.
See chapter PRESELECTION 1 MENU.

PULSE TIME 2 (S)
Duration of output pulse for the switching condition of preselection 2.
See chapter PRESELECTION 1 MENU.

OUTPUT TARGET 2
Assignment of an output or relay for the switching condition of preselection 2.
See chapter PRESELECTION 1 MENU.

OUTPUT POLARITY 2
Polarity for the switching condition of preselection 2.
See chapter PRESELECTION 1 MENU.

OUTPUT LOCK 2
Latch for the switching condition of preselection 2.
See chapter PRESELECTION 1 MENU.

START UP DELAY 2 (S)
Start-up suppression for the switching condition of preselection 2.
See chapter PRESELECTION 1 MENU.
(Start Up Delay 3 and 4 have an automatic start up suppression).

EVENT COLOR 2
Event-depending change of the display color for the switching condition of preselection 2.
See chapter PRESELECTION 1 MENU.

5.10. Preselection 3 Menu

SOURCE 3
The reference source for PRESELECTION 3, see PRESELECTION 1 MENU.

MODE 3
Switching conditions for preselection 3. Output/ relay/ display switches under the following conditions:

		See chapter PRESELECTION 1 MENU
9	RES>=PRES-TRAIL	Trailing preselection 3: Display value is greater or equal to PRESELECTION 4 – PRESELECTION 3 → ON, PRESELECTION 3 is the trailing preselection from PRESELECTION 4.

HYSTERESIS 3
This parameter defines the switching hysteresis of the switch-off point for preselection 3.
See chapter PRESELECTION 1 MENU.

PULSE TIME 3 (S)
Duration of output pulse for the switching condition of preselection 3.
See chapter PRESELECTION 1 MENU.

OUTPUT TARGET 3
Assignment of an output or relay for the switching condition of preselection 3.
See chapter PRESELECTION 1 MENU.

OUTPUT POLARITY 3
Polarity for the switching condition of preselection 3.
See chapter PRESELECTION 1 MENU.

OUTPUT LOCK 3
Latch for the switching condition of preselection 3.
See chapter PRESELECTION 1 MENU.

START UP DELAY 3
Start-up suppression for the switching condition of preselection 3.
This adjustment is only valid for the switching condition |RESULT|<=|PRES| or RESULT<=PRES and mode SPPED and PROCESS TIME. (Start Up Delay 1 and 2 have a time-dependent start up suppression).

0	OFF	No start-up suppression
1	AUTO	Automatic start up suppression, until the preselection value / switching point is exceeded for the first time.

EVENT COLOR 3
Event-depending change of the display color for the switching condition of preselection 3.
See chapter PRESELECTION 1 MENU.

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5.11.   Preselection 4 Menu

SOURCE 4
The reference source for PRESELECTION 4, see PRESELECTION 1 MENU.

MODE 4
Switching conditions for preselection 4. Output/ relay/ display switches under the following conditions:

			See chapter PRESELECTION 1 MENU
9	**RES>=PRES-TRAIL**	Trailing preselection 4: Display value is greater or equal to PRESELECTION 3 – PRESELECTION 4 → ON, PRESELECTION 4 is the trailing preselection from PRESELECTION 3.

HYSTERESIS 4
This parameter defines the switching hysteresis of the switch-off point for preselection 4.
See chapter PRESELECTION 1 MENU.

PULSE TIME 4 (S)
Duration of output pulse for the switching condition of preselection 3.
See chapter PRESELECTION 1 MENU.

OUTPUT TARGET 4
Assignment of an output or relay for the switching condition of preselection 4.
See chapter PRESELECTION 1 MENU.

OUTPUT POLARITY 4
Polarity for the switching condition of preselection 4.
See chapter PRESELECTION 1 MENU.

OUTPUT LOCK 4
Latch for the switching condition of preselection 4.
See chapter PRESELECTION 1 MENU.

START UP DELAY 4
Start-up suppression for the switching condition of preselection 4.
This adjustment is only valid for the switching condition |RESULT|<=|PRES| or RESULT<=PRES and mode SPPED and PROCESS TIME. (Start Up Delay 1 and 2 have a time-dependent start up suppression).

0	**OFF**	No start-up suppression
1	**AUTO**	Automatic start up suppression, until the preselection value / switching point is exceeded for the first time.

EVENT COLOR 4
Event-depending change of the display color for the switching condition of preselection 4.
See chapter PRESELECTION 1 MENU.

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5.12. Serial Menu

This menu defines the basic settings of serial interface.
This function is only available for devices with option CO or AO.

UNIT NUMMER		
This parameter defines serial device addresses. The addresses between 11 and 99 can be assigned to the devices. Addresses with zero are not allowed, there are used as broadcast addresses.		
	11	Smallest address
	...	
	99	Highest address

SERIAL BAUD RATE		
This parameter defines the serial baud rate		
0	**9600**	9600 baud
1	**19200**	19200 baud
2	**38400**	38400 baud

SERIAL FORMAT				
This parameter defines the bit data format.				
0	**7-EVEN-1**	7 data	Parity even	1 Stop
1	**7-EVEN-2**	7 data	Parity even	2 Stops
2	**7-ODD-1**	7 data	Parity odd	1 Stop
3	**7-ODD-2**	7 data	Parity odd	2 Stops
4	**7-NONE-1**	7 data	no Parity	1 Stop
5	**7-NONE-2**	7 data	no Parity	2 Stops
6	**8-EVEN-1**	8 data	Parity even	1 Stop
7	**8-ODD-1**	8 data	Parity odd	1 Stop
8	**8-NONE-1**	8 data	no Parity	1 Stop
9	**8-NONE-2**	8 data	no Parity	2 Stops

SERIAL INIT		
With settings larger than 9600 the initialization time can be reduced.		
0	**NO**	Initialization with 9600 baud. Then the device operates with the value selected by the user.
1	**YES**	Initialization with the baud rate set by SERIAL BAUD RATE. Then the device operates with the value selected by the user.

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Continuation „**Serial Menu**":

SERIAL PROTOCOL
Determines the sequence of characters send, when using the serial output for cyclic data transmission under time control (xxxxxxx = value SERIAL VALUE).
Setting „1" removes the unit address from the string which allows a slight faster transmission cycle.

		Transmission report = Unit Nr., +/-, data, LF, CR
	0	

1	1	+/-	X	X	X	X	X	X	X	LF	CR

		Transmission report = +/-, data, LF, CR
	1	

+/-	X	X	X	X	X	X	X	LF	CR

SERIAL TIMER (S)

This register determines the cycle time in seconds for cycling transmission of SERIAL VALUE when using the serial output. (On a serial request, the cycling transmission is stopped for 20 s)

	0.000	All cyclic transmission is switched off. The unit will send data upon a serial request or with command SERIAL PRINT.
	...	
	60.000	Cycle time in seconds.

SERIAL VALUE
This parameter defines the value to be transmitted.

	Setting	Code	Register contents
	0	:0	Measurement_Result
	1	:1	Speed_Value
	2	:2	Time_Result
	3	:3	Counter
	4	:4	Velocity_Speed
	5	:5	Batch_Counter
	6	:6	Minimal_Value
	7	:7	Maximal_Value
	8	:8	Counter_Total
	9	:9	Time_Result_Total

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5.13. Analog Menu

This menu defines the basic settings of the analog output.
This function is only available for devices with option AO.

ANALOG SOURCE		
This parameter defines the reference source for analog output		
0	MEASUREM. RESULT	Reference source is the measurement result of the selected operating mode.
1	COUNTER A	Reference source is the counter reading of channel A. (only visible in mode COUNTER → COUNT MODE: A+B or A-B)
2	COUNTER B	Reference source is the counter reading of channel B. (only visible in mode COUNTER → COUNT MODE: A+B or A-B)
3	BATCH COUNTER	Reference source is the batch counter. (only visible in mode COUNTER → BATCH / TOTAL MODE: INCREMENT BATCH, DECREMENT BATCH or USE INPUTS ONLY)
4	TOTAL COUNTER	Reference source is total counter. (only visible in mode COUNTER → BATCH / TOTAL MODE: TOTAL COUNTER)
5	TOTAL TIMER	Reference source is the total timer. (only visible in mode TIMER → TOTAL TIME MODE: YES)

ANALOG FORMAT		
This parameter defines the output characteristics. The analogue output is proportional to the display value. With setting ANALOG FORMAT (-10 … +10 V) in MODE COUNTER the polarity of the analog output depends on the polarity of the display value.		
0	-10…10V	-10 … +10 V
1	0…20M	0 … 20 mA
2	4…20MA	4 … 20 mA

ANALOG START	
This parameter defines the start value of the analog conversion. This start value is corresponding to the display value for an analog output of 0 V or 0/4 mA.	
-99999999	Smallest start value
0	Default value
+99999999	Highest start value

ANALOG END	
This parameter defines the end value of the analog conversion. This end value is corresponding to the display value for an analog output of (+/-) 10 V or 20mA.	
-99999999	Smallest end value
10000	Default Wert
+99999999	Highest end value

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Continuation „**Analog MENU**":

ANALOG GAIN (%) This parameter specifies the maximum conversion of the analog output in %. e. g. 102.00 corresponds to a conversion of 10.2 V or 20.4 mA, when the ANALOG END value is reached. e. g. 95.00 corresponds to a conversion of 9.5 V or 18 mA, when the ANALOG END value is reached.		
	0	Smallest gain
	100	Default value
	110	Highest gain

ANALOG OFFSET (%) This parameter defines the zero offset of the analog output. z. B. 0.20 result in an offset of 0.02 V or 0.04 mA at ANALOG START value		
	-99.99	Smallest offset
	0	Default value
	+99.00	Highest offset

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5.14.   Command Menu

INPUT 1 ACTION (function Input 1) This parameter defines the function of the input "Ctrl. In 1".				
0	**NO**	No function		
1	**RESET/SET VALUE**	Mode Timer: Reset the value to 0. Mode Counter: Reset / set the value from channel A and B to „SET VALUE". Mode Velocity: Reset the value to 0.	(d) (s)
2	**FREEZE**	Freeze actual display value	(s)
3	**KEY LOCK**	disable touch screen	(s)
4	**LOCK RELEASE**	Loosen locking of all outputs / relay	(d)
5	**RESET MIN/MAX**	Reset of the min. / max. values	(d) (s)
6	**SERIAL PRINT**	Sending of serial data, see parameter SERIAL VALUE	(d)
7	**TEACH PRESEL. 1**	Current display value is stored as PRESELECTION 1	(d)
8	**TEACH PRESEL. 2**	Current display value is stored as PRESELECTION 2	(d)
9	**TEACH PRESEL. 3**	Current display value is stored as PRESELECTION 3	(d)
10	**TEACH PRESEL. 4**	Current display value is stored as PRESELECTION 4	(d)
11	**SCROLL DISPLAY**	Display switching (see display in operation mode)	(d)
12	**CLEAR LOOP TIME**	Release all latched switching conditions	
13	**START PRESELECT**	N.A.	
14	**ACTIVATE**	N.A.	
15	**STORE DATA**	N.A.	
16	**TESTPROGRAM**	N.A.	
17	**SET RED COLOR**	The display lights up red. The color can be changed by the event-dependent color switching in the PRESELECTION 1... 4	(d)
18	**SET GREEN COLOR**	The display lights up green. The color can be changed by the event-dependent color switching in the PRESELECTION 1... 4	(d)
19	**SET YELLOW COLOR**	The display lights up yellow The color can be changed by the event-dependent color switching in the PRESELECTION 1... 4	(d)
20	**INCREMENT BATCH**	Increase the batch counter (see mode counter)	(d)
21	**DECREMENT BATCH**	Decrease of the batch counter (see mode counter)	(d)
22	**SET BATCH / TOTAL**	Reset / set the value of the batchcounter / totalcounter (see Mode Counter)	(d) (s)
23	**INC. BRIGHTNESS**	Display brightness is increased	(d) (s)
24	**DEC. BRIGHTNESS**	Display brightness is reduced	(d) (s)
25	**SET TOTAL TIME**	Reset / set the total time measurement (see Mode TIMER)	(d) (s)
26	**SET COUNTER A**	Reset /set the value of counter from port A to the set value in SET VALUE - only in Mode „COUNTER" possible	(d) (s)
27	**SET COUNTER B**	Reset /set the value of counter from port B to the set value in SET VALUE - only in Mode „COUNTER" possible	(d) (s)
28	**LOCK COUNTER A**	Counter (channel A) is disabled and stops counting any further pulses as long as this command is present.	(s)
29	**LOCK COUNTER B**	Counter (channel B) is disabled and stops counting any further pulses as long as this command is present.	(s)

(s) =   static switching (level evaluation)
   INPUT CONFIG must be set to active LOW / HIGH
(d) =   dynamic switching (edge evaluation)
   INPUT CONFIG must be set to RISING/FALLING EDGE

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Continuation "**Command Menu**":

INPUT 1 CONFIG
This parameter defines the switching characteristics of the input "Ctrl. In 1".

0	**ACTIVE LOW**	Active at „LOW" (static)
1	**ACTIVE HIGH**	Active at „HIGH" (static)
2	**RISING EDGE**	Activate at rising edge
3	**FALLING EDGE**	Activate at falling edge

INPUT 2 ACTION
This parameter defines the function of the input "Ctrl. In 2".
See parameter INPUT 1 ACTION.

INPUT 2 CONFIG
This parameter defines the switching characteristics of the input "Ctrl. In 2".
See parameter INPUT 1 CONFIG.

INPUT 3 ACTION
This parameter defines the function of the input "Ctrl. In 3".
See parameter INPUT 1 ACTION.

INPUT 3 CONFIG
This parameter defines the switching characteristics of the input "Ctrl. In 3".
See parameter INPUT 1 CONFIG.

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5.15. Display Menu

Parameter changes become active only after closing the menu selection.

SOURCE DUAL TOP
(Reference source for two-line display , first line)

	0	**MEASUREM. RESULT**	Reference source is the measurement result of the selected operating mode.
	1	**COUNTER A**	Reference source is the counter reading of channel A. (only visible in mode COUNTER → COUNT MODE: A+B or A-B)
	2	**COUNTER B**	Reference source is the counter reading of channel B. (only visible in mode COUNTER → COUNT MODE: A+B or A-B)
	3	**BATCH COUNTER**	Reference source is the batch counter. (only visible in mode COUNTER → BATCH / TOTAL MODE: INCREMENT BATCH, DECREMENT BATCH or USE INPUTS ONLY)
	4	**TOTAL COUNTER**	Reference source is total counter. (only visible in mode COUNTER → BATCH / TOTAL MODE: TOTAL COUNTER)
	5	**TOTAL TIMER**	Reference source is the total timer. (only visible in mode TIMER → TOTAL TIME MODE: YES)

SOURCE DUAL DOWN
(Reference source for two-line display , second line)

	0	**MEASUREM. RESULT**	Reference source is the measurement result of the selected operating mode.
	1	**COUNTER A**	Reference source is the counter reading of channel A. (only visible in mode COUNTER → COUNT MODE: A+B or A-B)
	2	**COUNTER B**	Reference source is the counter reading of channel B. (only visible in mode COUNTER → COUNT MODE: A+B or A-B)
	3	**BATCH COUNTER**	Reference source is the batch counter. (only visible in mode COUNTER → BATCH / TOTAL MODE: INCREMENT BATCH, DECREMENT BATCH or USE INPUTS ONLY)
	4	**TOTAL COUNTER**	Reference source is total counter. (only visible in mode COUNTER → BATCH / TOTAL MODE: TOTAL COUNTER)
	5	**TOTAL TIMER**	Reference source is the total timer. (only visible in mode TIMER → TOTAL TIME MODE: YES)

COLOR
This parameter defines the display color.
Event-depending change of the display color by a switching condition is possible (see PRESELECTION 1…4 MENU)
Event-depending changes are only available for devices with option CO, AO or RL.

0	**RED**	Red display
1	**GREEN**	Green display
2	**YELLOW**	Yellow display

BRIGHTNESS (%)
This parameter defines the brightness of the display in percent

10	Min. brightness
90	Default value
100	Max. brightness

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Continuation "**Display Menu**":

CONTRAST			
This parameter defines the viewing angle.			
	0	Viewing angle from top	
	1	Viewing angle from center	
	2	Viewing angle from bottom	

SCREEN SAVER (S)		
This parameter defines the time in seconds until the display is switched off, after the last touch action. A new touch action will activate the display again.		
	0	No switch off
	...	
	99.99	Longest time to switch off

UP-DATE-TIME (S)		
This parameter defines the update time in seconds of the display only.		
	0.005	Shortest update time
	0.1	Default value
	9.999	Longest update time

FONT		
This parameter defines the setting of the font style.		
	0	Standard
	1	Font 1

START DISPLAY			
This parameter defines the start display after switching on device.			
	0	**STANDARD**	Display with unit and status bar
	1	**DOUBLE**	Two-line display without units (only the parameter „BATCH TOTAL MODE" or TOTAL TIME MODE" or „COUNT MODE A+B / A-B is active)
	2	**DOUBLE WITH UNITS**	Two-line display with units (only the parameter „BATCH TOTAL MODE" or TOTAL TIME MODE" or „COUNT MODE A+B / A-B is active)
	3	**LARGE**	Large display (only the parameter „LARGE DISPLAY" is active)
	4	**COMMAND**	Display with command keys (only with operating mode TIMER or COUNTER)
	5	**QUICKSTART**	Display for quick start for enter preselection values (only for option CO/AO/RL)
	6	**MINIMUM/MAXIMUM**	Display with minimum and maximum value

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Continuation "**Display Menu**":

LARGE DISPLAY
This parameter defines to switch on / off the large display.
By splitting ratio the display value for the large display can be divided.
(Applies only for all 99999999 number formats!)

0	**NO**	Large display off
1	**1:1**	Large display with splitting ratio 1:1
2	**1:10**	Large display with splitting ratio 1:10
3	**1:100**	Large display with splitting ratio 1:100
4	**1:1000**	Large display with splitting ratio 1:1000
5	**1:10000**	Large display with splitting ratio 1:10000

5.16.   Linearization Menu

The linearization function is defined in this menu. The linearization points are only used in operation mode SPEED, PROCESS TIME or COUNTER. This menu will only be showed, if the
LINEARIZATION MODE in GENERAL MENU is selected.

Linearization description and examples are shown in the appendix.

P1(X) - P24(X)		
X-coordinate of the linearization point.		
This value representing the display value which the unit show in the display without linearization.		
	-99999999	Smallest X-coordinate
	0	Default value
	+99999999	Largest X-coordinate

P1(Y) - P24(Y)		
Y-coordinate of the linearization point		
This is the display value, which the unit should show in the display with linearization.		
E.g. P2(X) is replaced by P2(Y).		
	-99999999	Smallest Y-coordinate
	0	Default value
	+99999999	Largest Y-coordinate

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6. Appendix

6.1. Linearization

The linearization function of this unit allows converting a linear input signal into a non-linear developing (or vice versa). There are 24 programmable x/y coordinates available, which can be set in any desired distance over the full conversion range. Between two coordinates, the unit uses linear interpolation. Therefore it is advisable to use more coordinates in a range with strong curves and only a few coordinates where the curvature is less.

To specify an individual linearization curve, the parameter LINEARISAZATION MODE must be set to either 1 QUADRANT or 4 QUADRANT (see following diagram).

The parameters P1(X) to P24(X) are used to specify the coordinates on the x-axis. These are the measuring values that the unit normally would generate according to the actual input signal.

Now enter the attached values to parameter P1(Y) to P24(Y). These are the values that the unit will generate <u>instead</u> of the x- values, i.e. P5(Y) replaces P5(X) etc.

The X-Coordinates must use continuously increasing settings, i.e. P1(X) must have the lowest and P24(X) must have the highest setting. If the measured value is bigger than the last defined X-value, the corresponding Y-value is displayed.
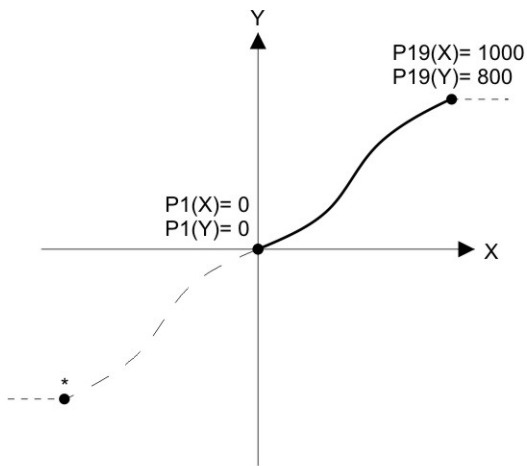
Example: Linearization Mode: 1 Quadrant
* Linearization is point symmetric to 1. Quadrant
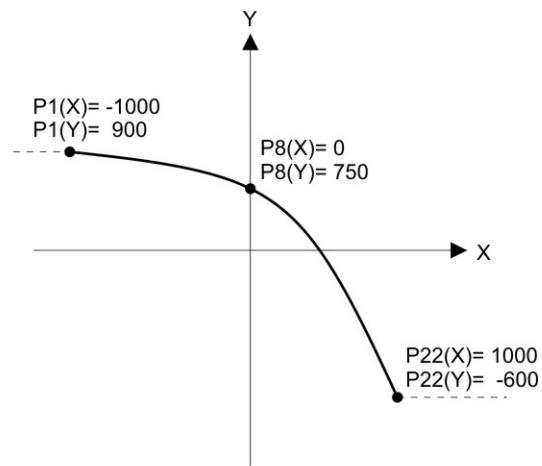
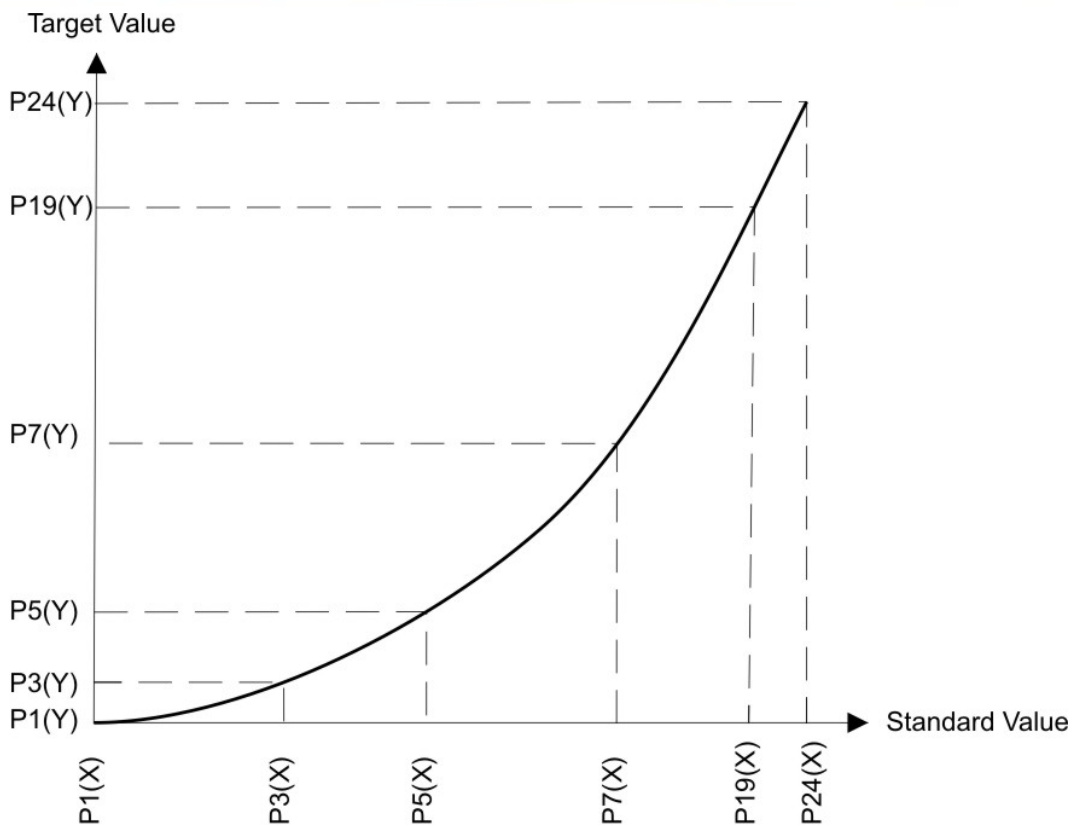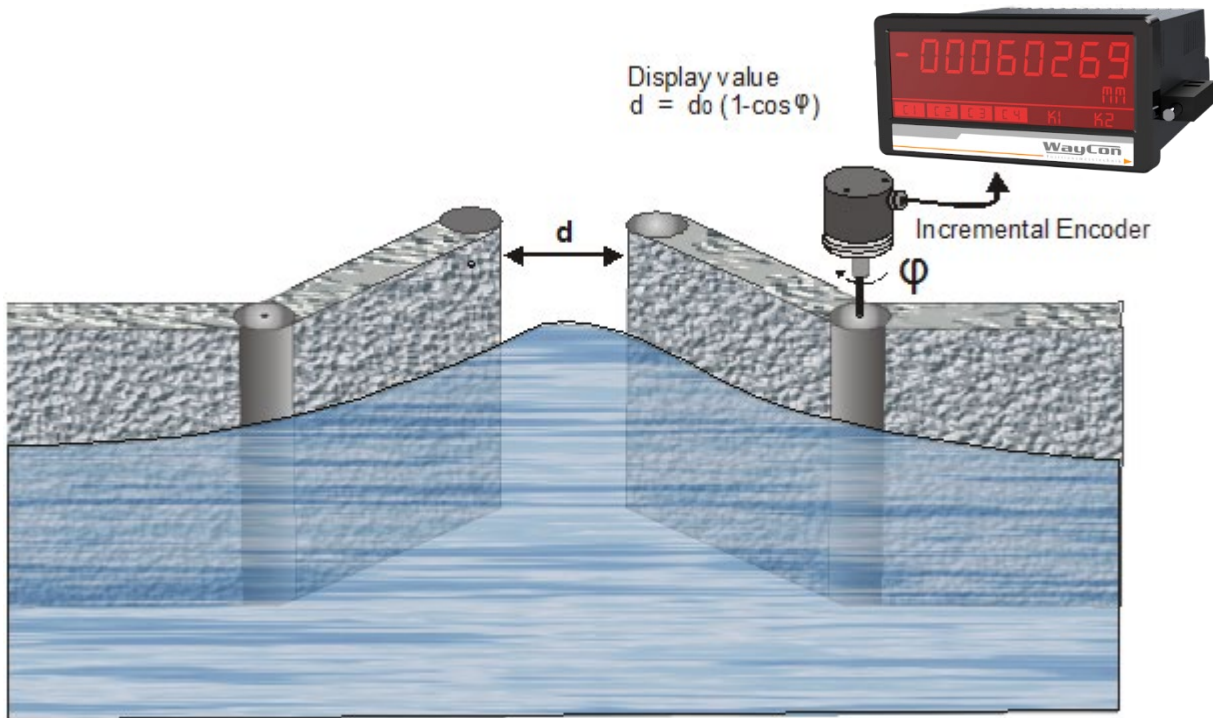Example: Linearization Mode: 4 Quadrant

<u>**Mode: 1 Quadrant:**</u>
P1(X) must be set to zero. Linearization is only defined in the positive range and the negative range will be mirrored symmetric to central point.

<u>**Mode: 4 Quadrant:**</u>
P1(X) can also be set to a negative value. If the measured value is smaller than P1(X), P1(Y) is displayed.

Application Example:

The picture below shows a sluice gate where the opening is picked up by means of an incremental encoder. We would like to display the clearance of the gate "d", but the existing encoder information is proportional to the angular information φ.

Display value
$$d = d_0 (1 - \cos \varphi)$$

Incremental Encoder

Target Value

Standard Value

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6.2. Dimensions

front view

48 [1.89]

96 [3.78]

riew view

24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23

ABS UL94-V0

side view

topview

114 [4.49]

11 [0.43]   105 [4.13]

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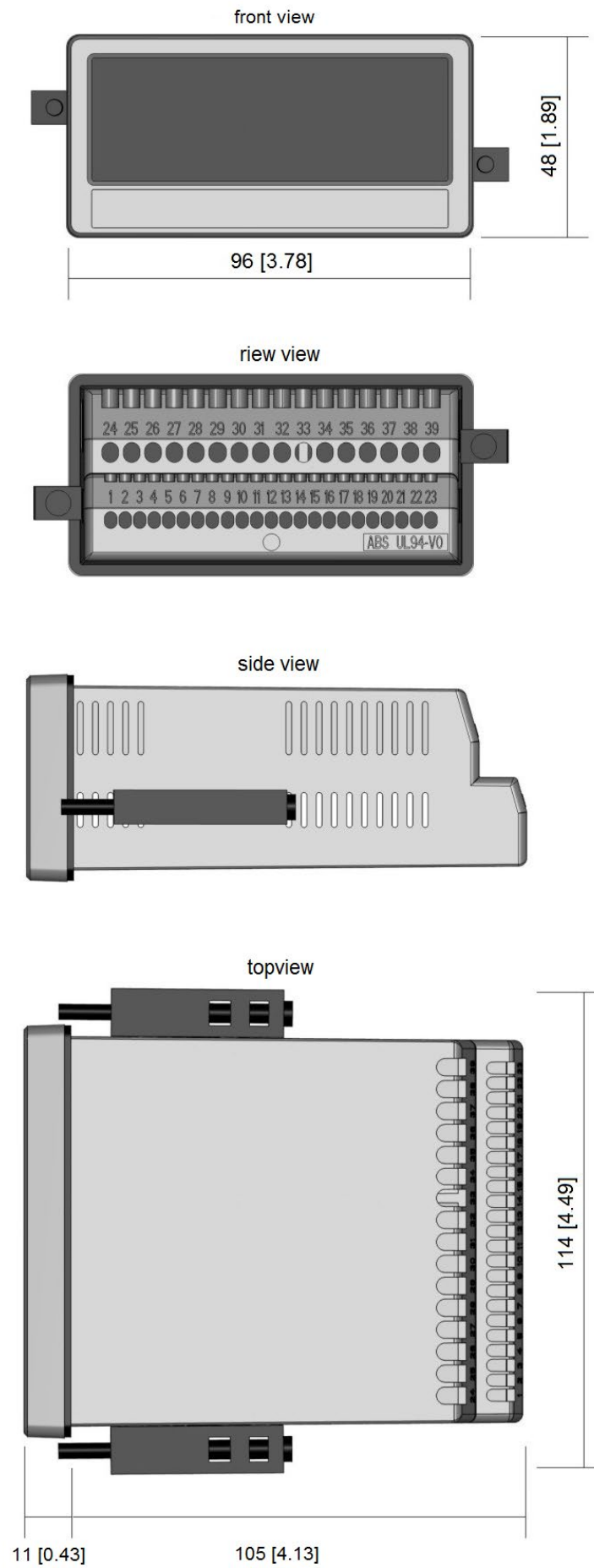
6.3. Technical specifications

Technical Specifications:		
Connections:	Connector type:	screw terminal, 1.5 mm² / AWG 16
Power supply (DC):	Input voltage: Protection circuit: Consumption: Fuse protection:	18 … 30 VDC reverse polarity protection approx. 100 mA (unloaded) extern: T 0.5 A
Power supply (AC): (Option AC)	Input voltage: Power consumption: Fuse protection:	115 … 230 VAC (50 … 60 Hz) approx. 3 VA (unloaded) extern: T 0.1 A
Encoder supply:	DC version: AC version:	24 VDC (approx. 1 V lower than the power supply voltage), max. 250 mA 24 VDC (± 15%), (max. 150 mA until 45℃ / 80 mA by more than 45℃)
Encoder supply: (WAY-DXM)	DC version: AC version	24 VDC (approx. 1 V lower than the power supply voltage), max. 250 mA or 5 VDC (± 15%), max. 250 mA 24 VDC (± 15%) (max. 150 mA until 45℃ / 80 mA by more than 45℃) or 5 VDC (± 15%), max. 250 mA)
Incremental inputs:	Number of inputs: Configuration: Format: Frequency: Load:	2 (A, B) PNP, NPN, Namur or Tri-State HTL (Low 0 … 3 V, High 9 … 30 V) max. 250 kHz max. 6 mA / Ri > 5 kOhm / 470 pF
Incremental inputs: (WAY-DXM)	Number of inputs: Configuration:: RS422: HTL differential HTL PNP / NPN: Load:	2 with inverted signal (A, /A, B, /B) RS422, HTL differential, HTL PNP or HTL NPN max. 1 MHz (RS422 differential signal > 0,5 V) max. 500 kHz (HTL differential signal > 2 V) max. 250 kHz (Low 0 … 3 V, High 9 … 30 V) max. 3 mA / Ri > 10 kOhm / 47 pF
Accuracy:	Measurement:	+/- 50 ppm, +/- 1 digit
Control inputs:	Number of inputs: Format: Frequency: Load:	3 HTL, PNP (Low 0 … 3 V, High 9 … 30 V) max. 10 kHz max. 2 mA / Ri > 15 kOhm / 470 pF
Analog output: (Option AO/AR)	Configuration: Voltage output: Current output: Resolution: Accuracy: Reaction time:	current or voltage operation -10…+10 V (max. 2 mA) 0/4 … 20 mA (burden: max. 270 Ohm) 16 Bit ± 0,1 % 0℃ … +45℃ ± 0,15 % -20℃ … 0℃ und +45℃ … +60℃ < 150 ms
Control outputs: (Option AO/AR/CO/CR)	Number of outputs: Format / level: Output current: Reaction time:	4 5 … 30 V (depend on COM+ voltage), PNPc max. 200 mA < 1 ms

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Continuation „**Technical specifications**":

Relay outputs: (Option RL)	Number of outputs: Configuration: AC-Switching capacity: DC-Switching capacity Reaction time:	2 potential free changeovers max. 250 VAC / 3 A / 750 VA max. 150 VDC / 2 A / 50 W < 20 ms
Serielle Schnittstelle: (Option AO/AR/CO/CR)	Format (Option A0/CO): Format (Option AR/CR) Baudrate:	RS232 RS485 9600, 19200 oder 38400 Baud
Display:	Type: Display range: Digit height Color: Operation:	Graphic LCD with backlight 8 digits plus sign (-99999999 … 99999999) 13 mm height red / green / yellow (selectable) resistive touchscreen
Housing:	Material: Mounting: Dimensions (w x h x d): Cut out (w x h): Protection class: Weight:	ABS, UL 94 V-0 panel 96 x 48 x 116 mm / 3.78 x 1.89 x 4.56 inch 91 x 43 mm / 3.58 x 1.69 inch IP65 (front), IP20 (rear) approx. 200 g
Ambient temperature:	Operation: Storage:	-20°C … +60°C / -4 … 140°F -25°C … +70°C / -13 … 158°F
Conformity and standards:	EMC 2014/30/EU: LV 2014/35/EU: (Only for option AC and RL) RoHS (Ⅱ) 2011/65/EU RoHS (Ⅲ) 2015/863:	EN 61326-1 for industrial location EN 55011 / CISPR11 Class A EN 61010-1 EN IEC 63000

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